



READY SHAPE CATALOG

MANUFACTURED BY READING ROCK, INC.



RockCast, a product of Reading Rock, Inc.® one of the nation's largest cast stone producers, is developed with a spirit of continuous innovation and tested with the highest standards in the industry. Our complete line of RockCast Architectural Stone products; Architectural Masonry Veneer, Thin Veneer, Lightweight Series, Custom Cast Stone, Precast, Ashlar Series, and Caliza Stone Series are created from similar mix designs giving you design solutions that are more versatile, more economical, and ready when you need them.

ROCKCAST READY — A CUSTOM LOOK WITHOUT THE WAIT!

For a custom look on your project, use **RockCast Ready** and select your profiles from this RockCast Ready Shape Catalog. With **RockCast Ready**, we offer a large selection of pre-engineered, standard-length pieces available in the fastest delivery time.

READY SHAPE CATALOG LEAD TIMES

➤ **TODAY** – RockCast Architectural Masonry Veneer Series 8" Smooth and 8" Chiseled are available in limited quantities in Buffstone and ready to ship today!

➤ **TODAY** – Custom Cast Stone catalog items in Buffstone & Crystal White, as indicated on published price list, are available and in stock to get your project started, today!

➤ 3 WEEKS

- ◆ RockCast Architectural Masonry Veneer units in 12 monotone and 10 blended colors; various textures — Smooth, Chiseled, Split, Chamfered, Slate.
- ◆ Custom Cast Stone profiles in 12 monotone and 10 blended colors from our Ready Shape catalog selection.

➤ 5+ WEEKS

- ◆ Caliza Stone Series is available in Smooth, Split, and Chiseled textures; 4 monotone and 4 blended colors in 5 - 6 weeks.
- ◆ Dimensional Stone (machine made) units can be manufactured for Ashlar Patterns and are available in 5 - 6 weeks.
 - RockCast Architectural Masonry Veneer products in Chiseled Tumbled texture are available in all sizes (4", 6", 8" and 12") in random lengths. Various patterns are available depending on the sizes used.
 - Caliza Stone Series is available in Chiseled Tumbled texture and available in all sizes (4", 6", 8" and 12") in random lengths. Various patterns are available depending on the sizes used.
 - All RockCast and Caliza Stone units in Smooth, Split and Chiseled textures can be manufactured for the Cut Stone Program. Patterns are limited only by your imagination. Please consult your sales representative for Ashlar pattern options.

Save time and money by using **RockCast Ready** and choose from the profile options outlined within this catalog. Simply complete our Easy Order form, available online at www.readingrock.com, and fax it to 513.874.2361.

| SERVICE PROGRAM | 1. QUOTE* | 2. SHOP DRAWINGS | 3. DELIVERY LEAD TIME |
|-----------------|----------------------|---------------------|--------------------------|
| READY | PUBLISHED PRICE LIST | 1 WORKING DAY | STOCK OR 3-5 WEEKS |

*Material take-off estimates from plan sets are available as an optional service. Complete plans and specifications are required for all material take-off estimates. Take-off estimates will be completed in seven working days. Lead time on take-off estimates for intricate or large custom cast stone projects will be quoted by the project upon receipt of plans.

**If layout drawings are requested at any time during this program the lead times default to those as outlined in the RockCast Plus or Merit program and a new quoted price will apply.

RockCast products are available to be modified or customized for your project. We offer estimating services as well as layout drawings so field cutting is left to a minimum. Our in-house technical services department is available to help with your design or technical questions.



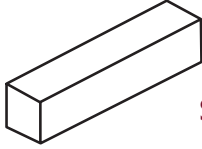
Reading Rock proudly supports the development of green product innovations and is committed to developing and improving our entire product line with respect to the environment. Our commitment to sustainability and environmental responsibility involves our every process and product. Reading Rock was one of the first cast stone manufacturers to devote resources to products with supplementary cementitious materials (SCM).

LIFETIME WARRANTY

Reading Rock, Inc. warrants its products to meet ASTM manufacturing guidelines and specifications provided the products have been installed, used and maintained according to accepted ASTM masonry standards and as recommended by the manufacturer. (For complete warranty information, please see the Reading Rock, Inc. Terms and Conditions of Sale on www.readingrock.com).

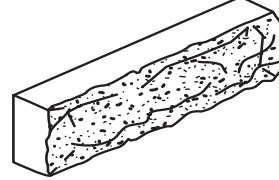
All Dimensional Stone (Machine Made) units are available in the RockCast Architectural Masonry Veneer Series in 12 monotone and 10 blended colors; and, the Caliza Stone Series in 4 monotone and 6 blended colors. Custom color matching is available on a job-by-job basis.

(D) $3\frac{5}{8}" \times (H) 3\frac{5}{8}" \times (L) 11\frac{5}{8}"$



Smooth ST-412

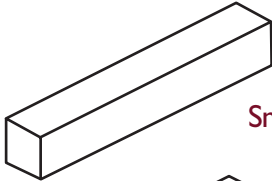
(D) $3\frac{5}{8}" \times (H) 5\frac{5}{8}" \times (L) 23\frac{5}{8}"$



Chiseled ST-206

(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

(D) $3\frac{5}{8}" \times (H) 3\frac{5}{8}" \times (L) 23\frac{5}{8}"$



Smooth ST-004



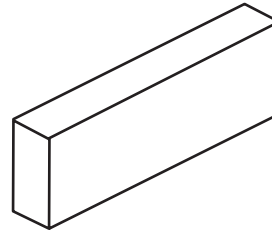
Split ST-304



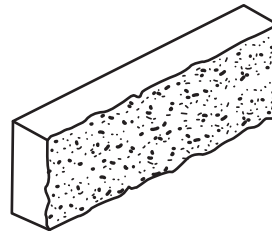
Chiseled ST-204

(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

(D) $3\frac{5}{8}" \times (H) 7\frac{5}{8}" \times (L) 23\frac{5}{8}"$

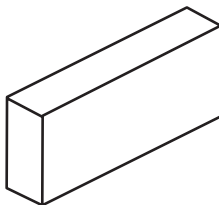


Smooth ST-005

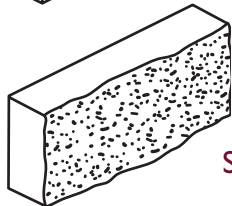


Split ST-305

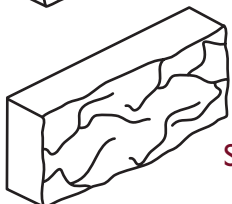
(D) $3\frac{5}{8}" \times (H) 7\frac{5}{8}" \times (L) 15\frac{5}{8}"$



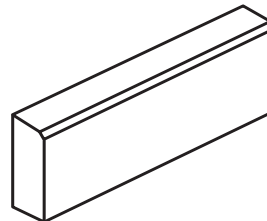
Smooth ST-015



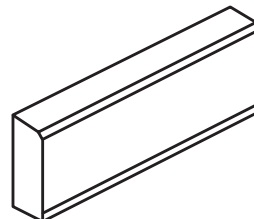
Split ST-315



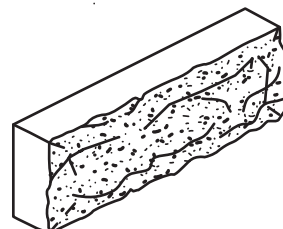
Slate ST-115



Chamfered ST-5054



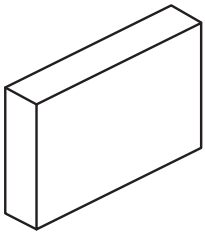
Chamfered ST-6054



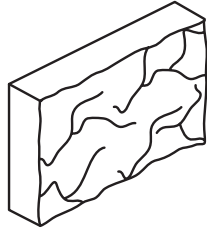
Chiseled ST-205

(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

(D) $3\frac{5}{8}"$ × (H) $11\frac{5}{8}"$ × (L) $15\frac{5}{8}"$

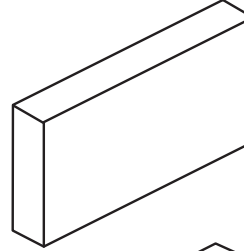


Smooth ST-013

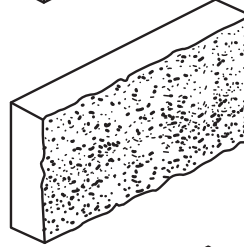


Slate ST-113

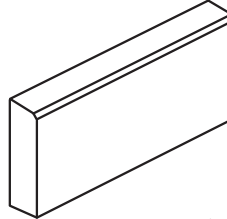
(D) $3\frac{5}{8}"$ × (H) $11\frac{5}{8}"$ × (L) $23\frac{5}{8}"$



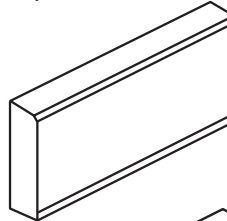
Smooth ST-003



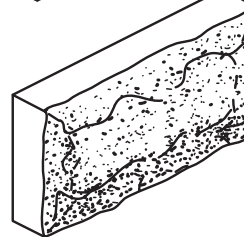
Split ST-303



Chamfered ST-5034



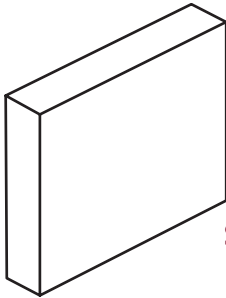
Chamfered ST-6034



Chiseled ST-203

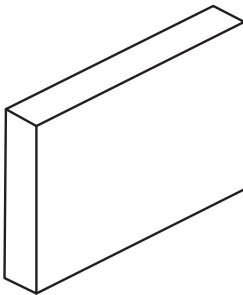
(Mortar bed depth $3\frac{3}{8}"$, total depth $4\frac{1}{2}"$)

(D) $3\frac{5}{8}"$ × (H) $15\frac{5}{8}"$ × (L) $17\frac{5}{8}"$



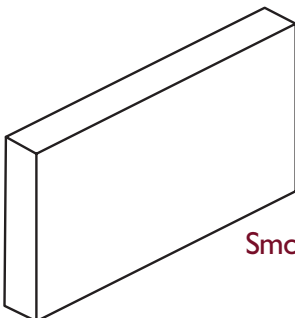
Smooth ST-1618

(D) $3\frac{5}{8}"$ × (H) $15\frac{5}{8}"$ × (L) $23\frac{5}{8}"$



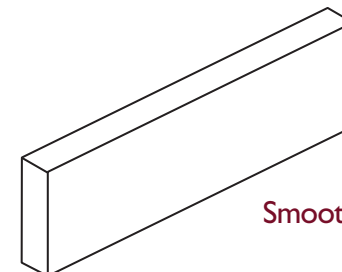
Smooth ST-001

(D) $3\frac{5}{8}"$ × (H) $15\frac{5}{8}"$ × (L) $31\frac{5}{8}"$



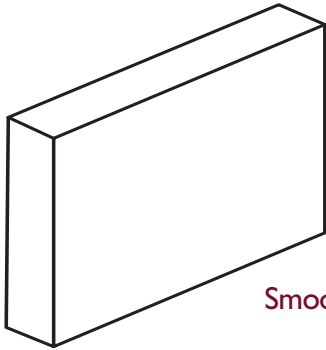
Smooth ST-1632

(D) $3\frac{5}{8}"$ × (H) $11\frac{5}{8}"$ × (L) $47\frac{5}{8}"$



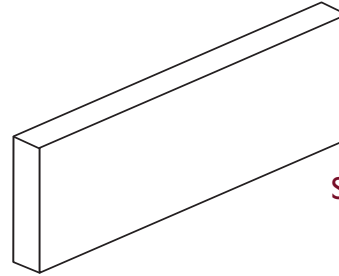
Smooth ST-1248

(D) $3\frac{5}{8}"$ × (H) $23\frac{5}{8}"$ × (L) $35\frac{5}{8}"$



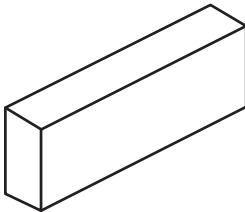
Smooth ST-2436

(D) $3\frac{5}{8}"$ × (H) $15\frac{5}{8}"$ × (L) $47\frac{5}{8}"$



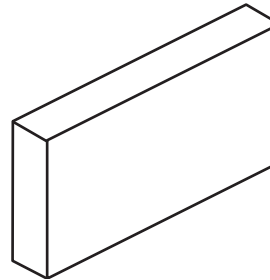
Smooth ST-1648

(D) $4\frac{5}{8}"$ × (H) $7\frac{5}{8}"$ × (L) $23\frac{5}{8}"$

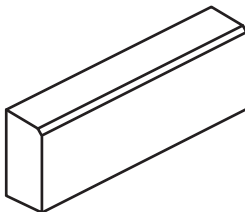


Smooth ST-025

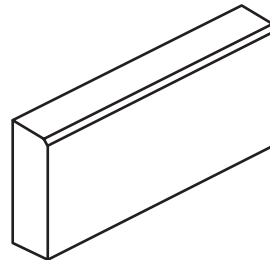
(D) $4\frac{5}{8}"$ × (H) $11\frac{5}{8}"$ × (L) $23\frac{5}{8}"$



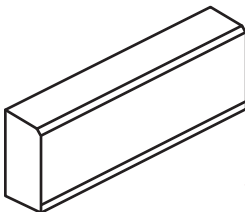
Smooth ST-023



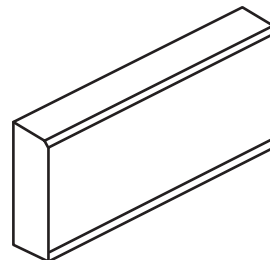
Smooth ST-525
with 1" × 1" single
sided chamfer



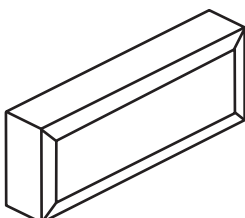
Smooth ST-523
with 1" × 1" single
sided chamfer



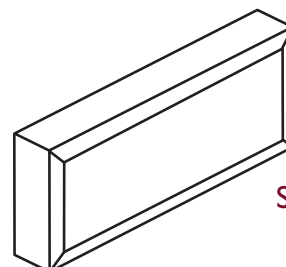
Smooth ST-625
with 1" × 1" double
sided chamfer



Smooth ST-623
with 1" × 1" double
sided chamfer

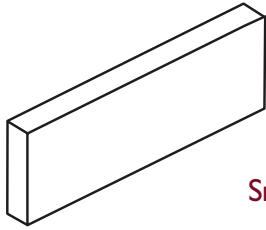


Smooth ST-425



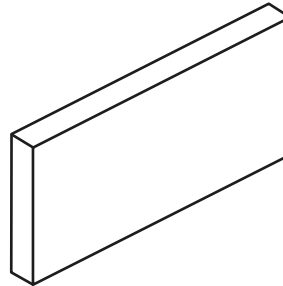
Smooth ST-423

(D) $1\frac{1}{4}"$ × (H) $7\frac{5}{8}"$ × (L) $23\frac{5}{8}"$



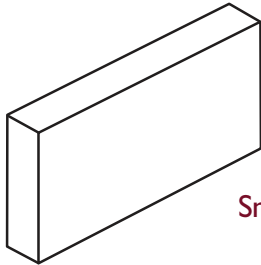
Smooth ST-I05

(D) $1\frac{1}{4}"$ × (H) $11\frac{5}{8}"$ × (L) $23\frac{5}{8}"$



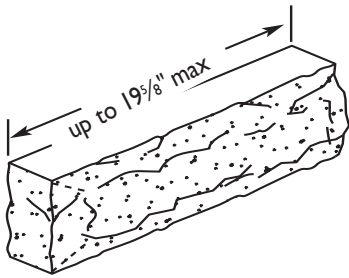
Smooth ST-I03

(D) $2\frac{3}{4}"$ × (H) $11\frac{5}{8}"$ × (L) $19\frac{5}{8}"$

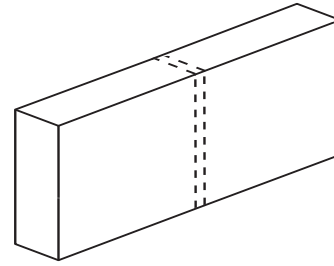


Smooth ST-I220

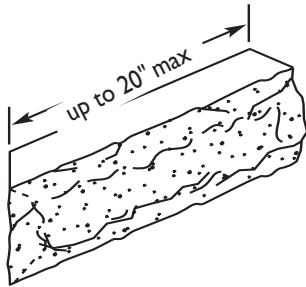
FITTING AND CUT OPTIONS



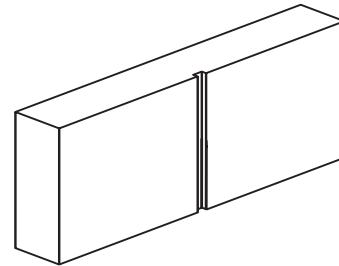
I Face, I End



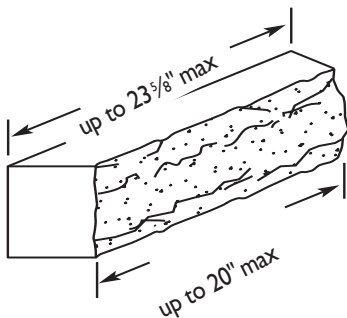
Saw Cut (either direction)



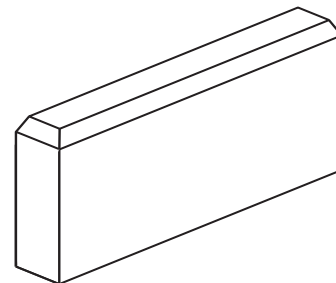
I Face, Outside Corner Mitre



1/4" Score Accent (either direction)



I Face, Inside Corner Mitre

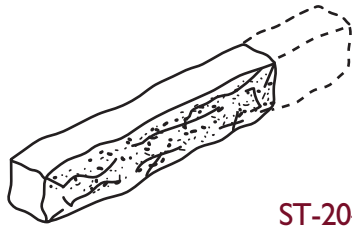


Chamfer Cut*

*With optional return (left-hand shown)

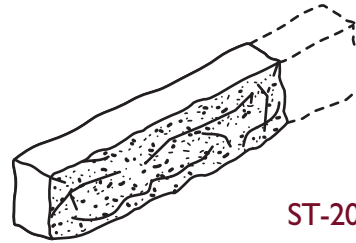
RockCast Architectural Masonry Veneer Series and Caliza Stone Series are available with a 5 - 6 week lead time in the Chiseled Tumbled texture for Ashlar patterns in 4 heights; and shipped in random lengths. The Cut Stone Program can accommodate orders for repeat patterns using the Smooth, Split and Chiseled textures. Patterns can vary depending on the heights purchased and desired look. Please consult the Ashlar Series product guide for additional information.

(D) $3\frac{5}{8}"$ × (H) $3\frac{5}{8}"$ × Random Length



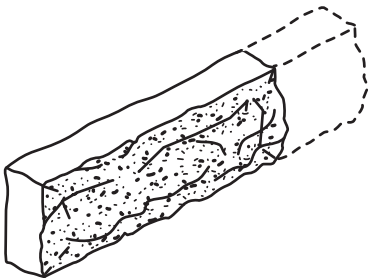
ST-204

(D) $3\frac{5}{8}"$ × (H) $5\frac{5}{8}"$ × Random Length



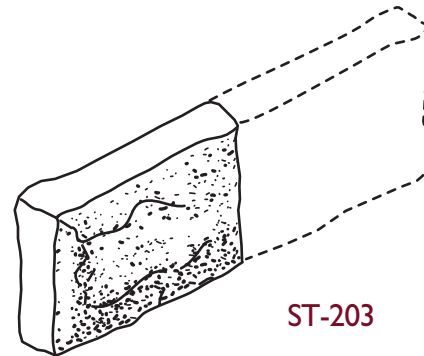
ST-206

(D) $3\frac{5}{8}"$ × (H) $7\frac{5}{8}"$ × Random Length



ST-205

(D) $3\frac{5}{8}"$ × (H) $11\frac{5}{8}"$ × (L) $11\frac{5}{8}"$

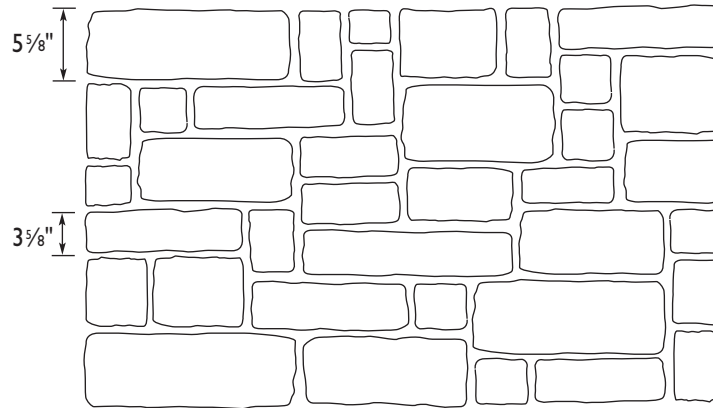


ST-203

EXAMPLES OF SETTING PATTERNS

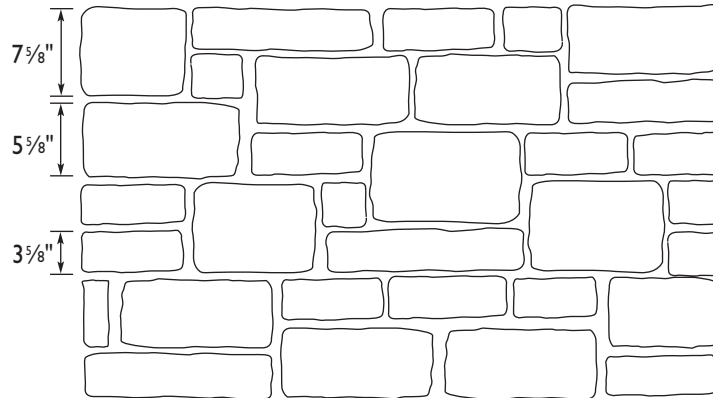
2-PIECE PATTERN

4": 55%
6": 45%



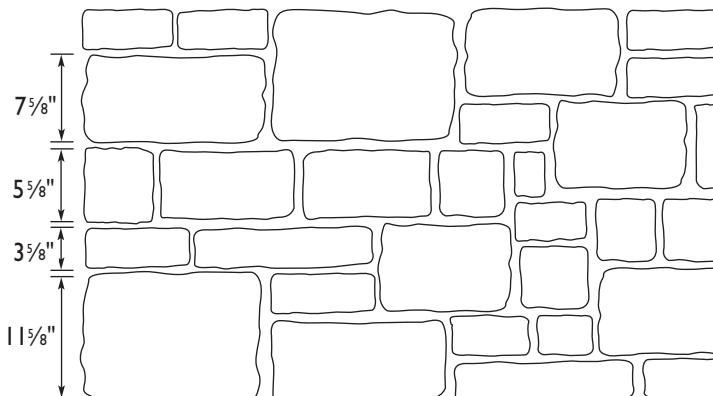
3-PIECE PATTERN

4": 45%
6": 40%
8": 15%

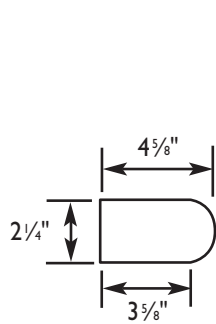


4-PIECE PATTERN

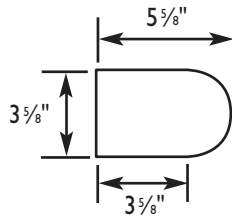
4": 40%
6": 35%
8": 15%
12": 10%



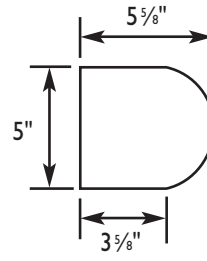
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47 $\frac{7}{8}$ " lengths unless otherwise indicated or due to weight of the piece. Some profiles come standard with a drip edge of 1" from face. Please reference Shop Drawings for verification.



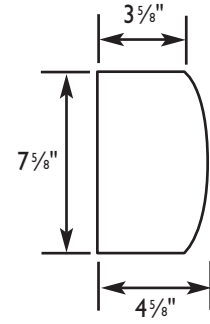
BN-050
(Standard length 23 $\frac{3}{8}$ ")



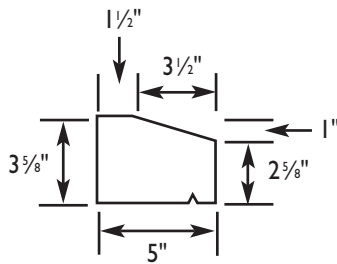
BN-100



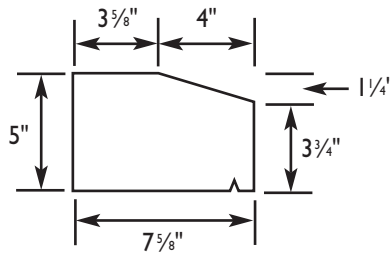
BN-175



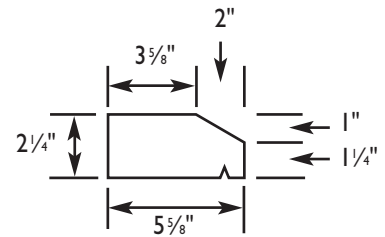
BN-200



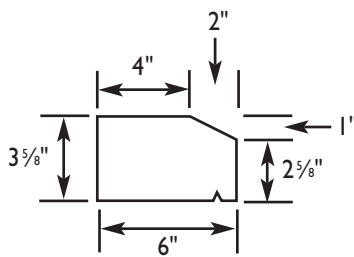
SL-100



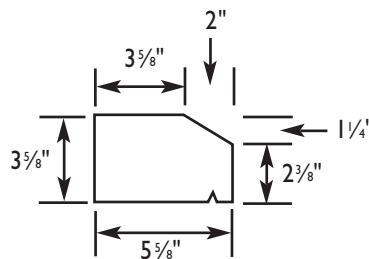
SL-200



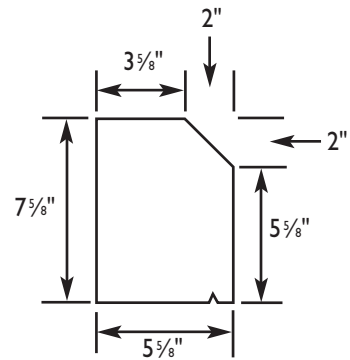
SL-225
(Standard length 23 $\frac{3}{8}$ ")



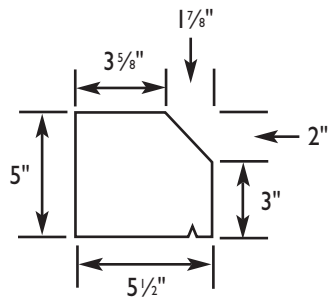
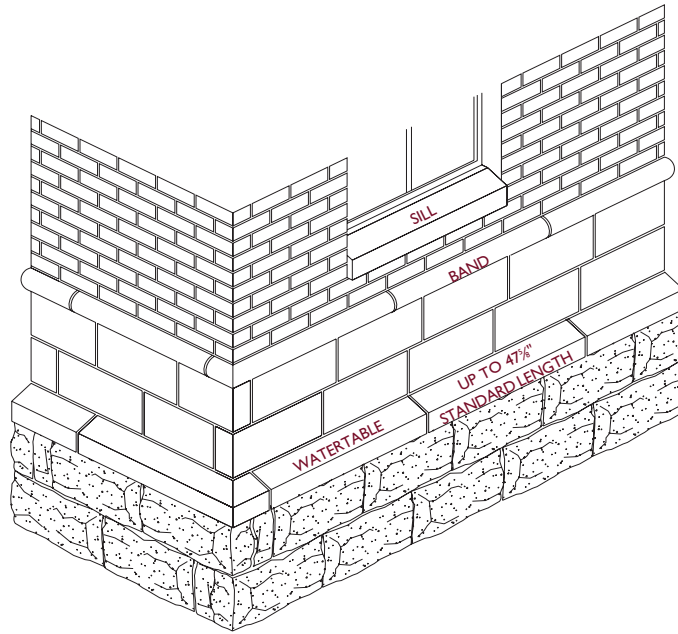
SL-325



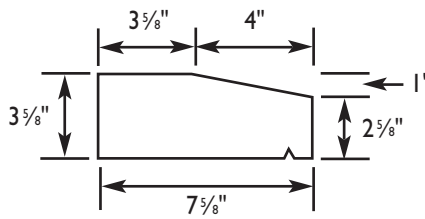
SL-350



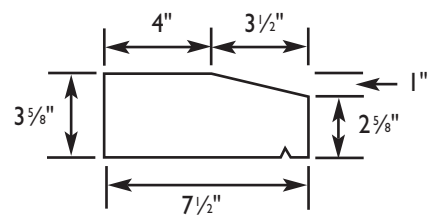
SL-375



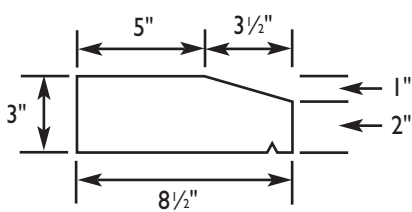
SL-400



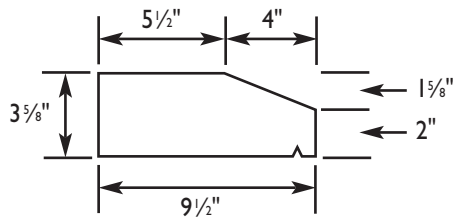
SL-440



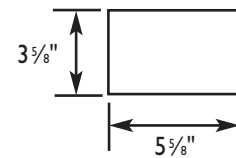
SL-465



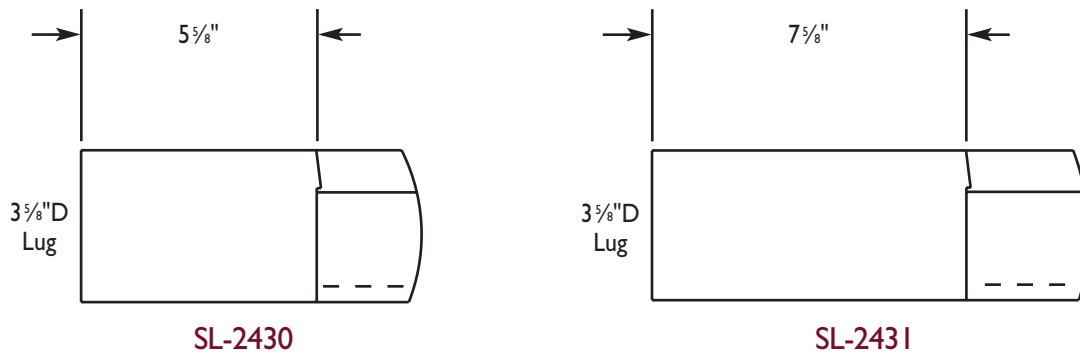
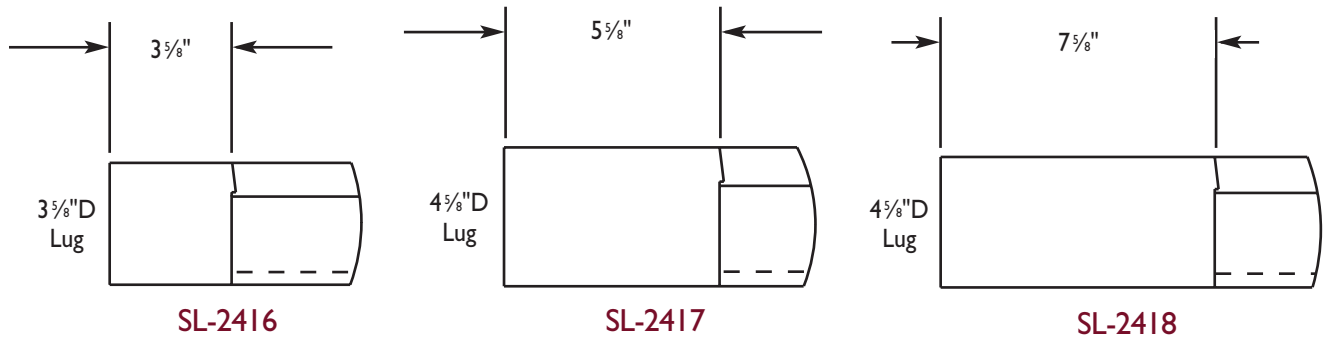
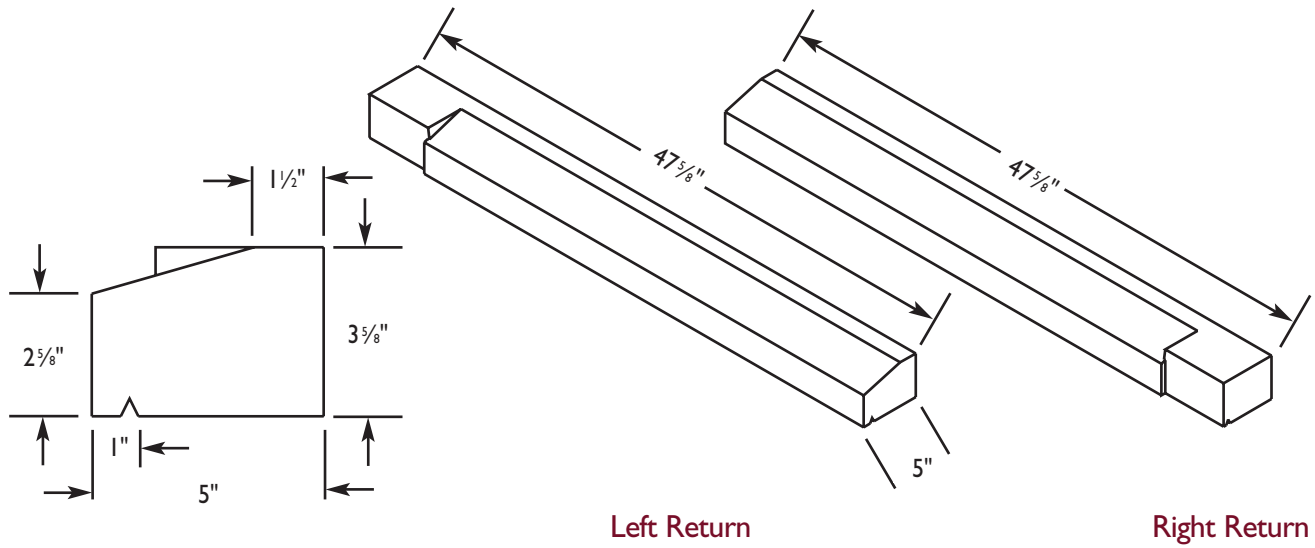
SL-485
(Standard length 35 3/8")

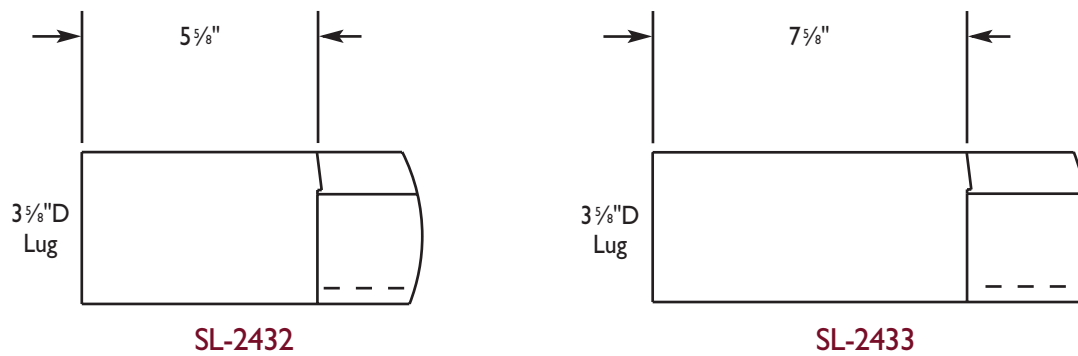
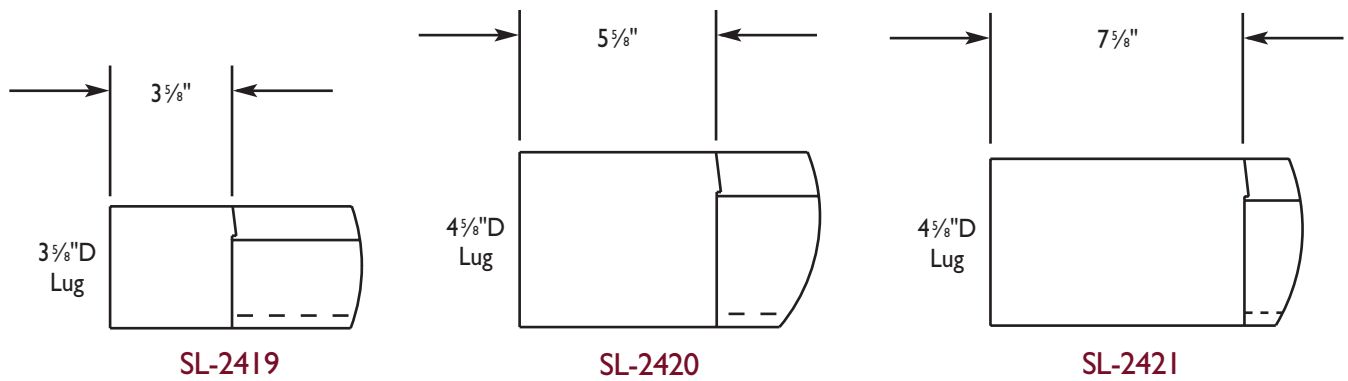
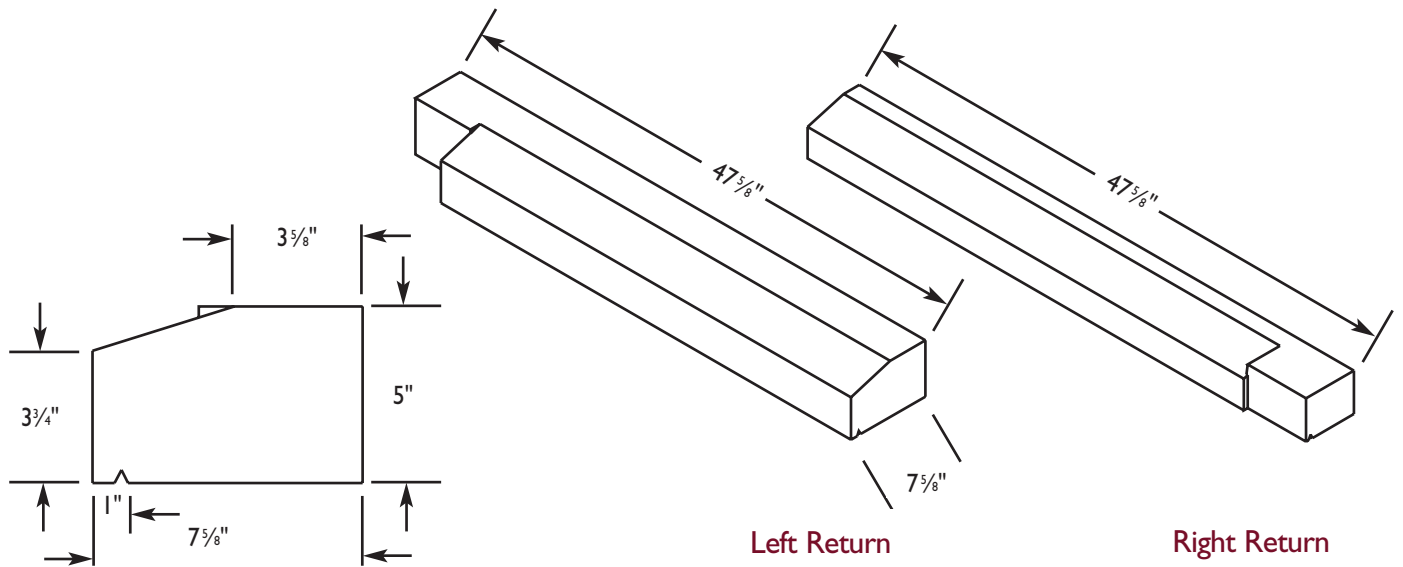


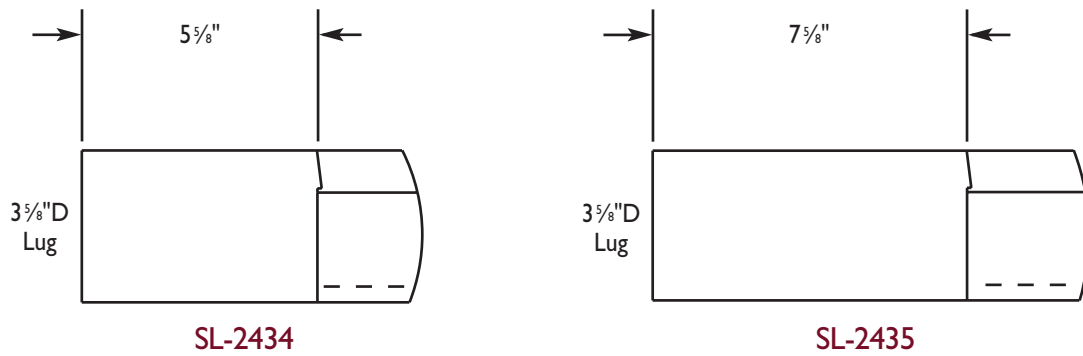
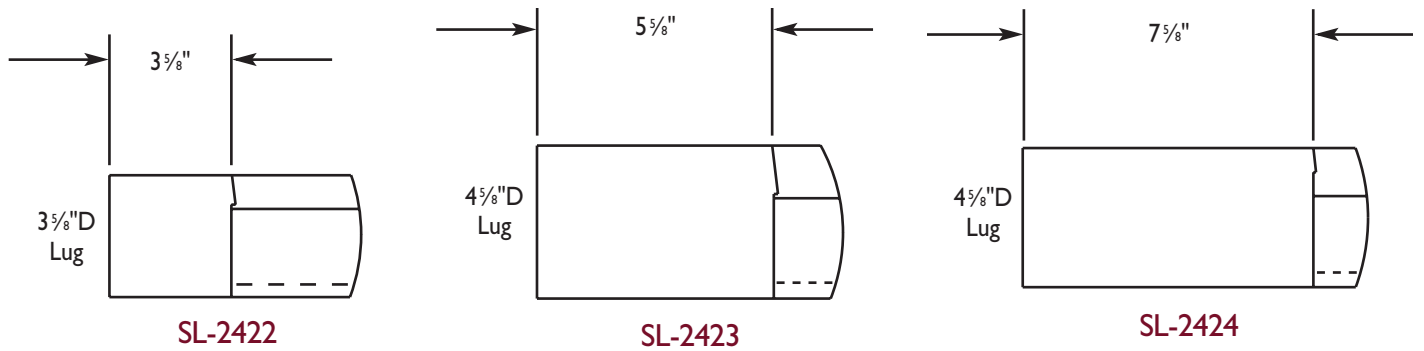
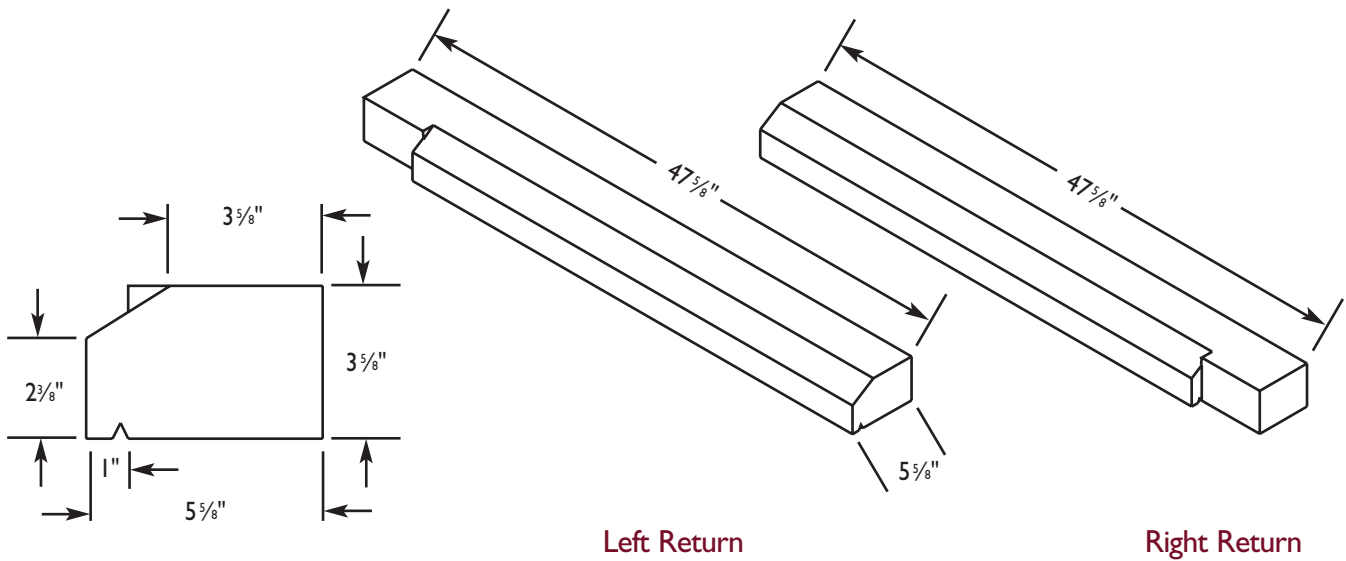
SL-490



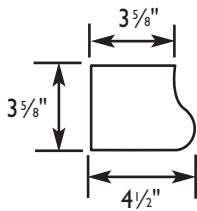
SL-500



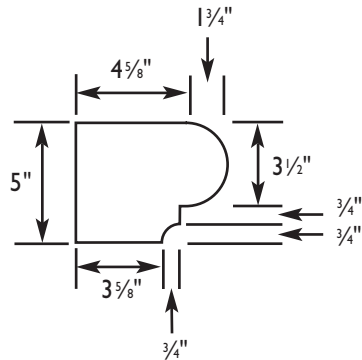




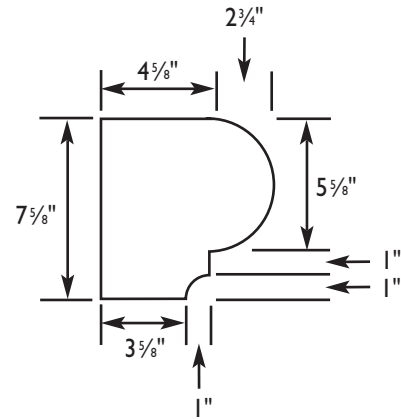
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47 $\frac{7}{8}$ " lengths unless otherwise indicated or due to weight of the piece. Some profiles come Standard with a drip edge of 1" from face. Please reference Shop Drawings for verification.



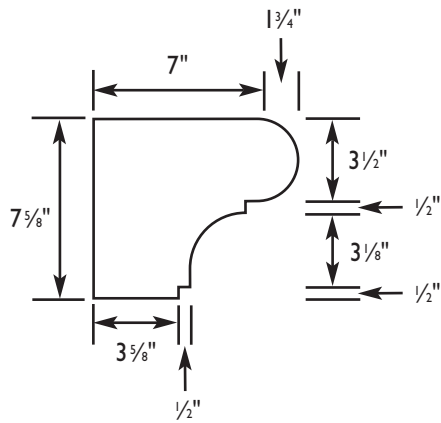
WT-100



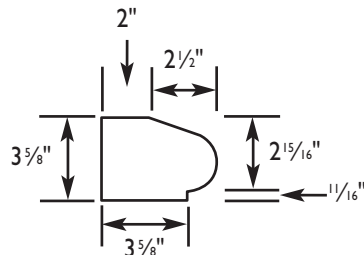
WT-250



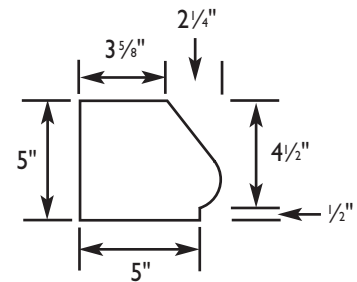
WT-275



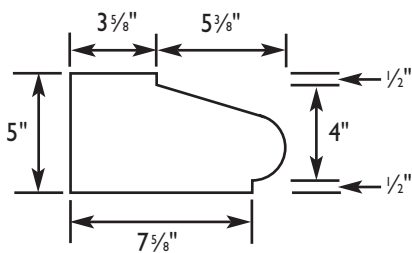
WT-290



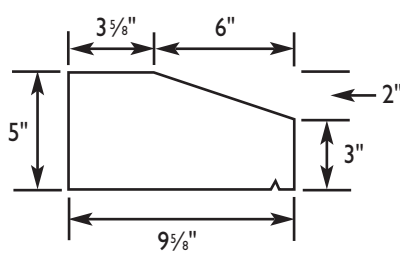
WT-500



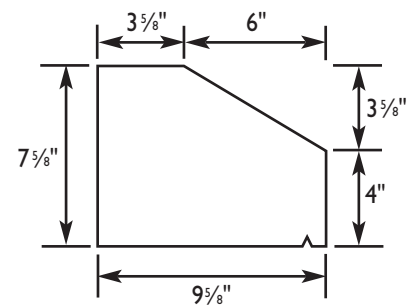
WT-550



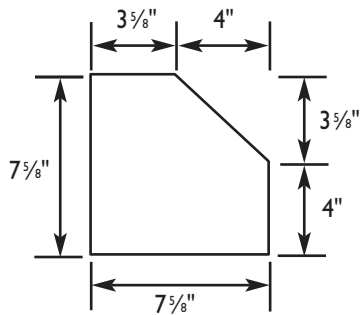
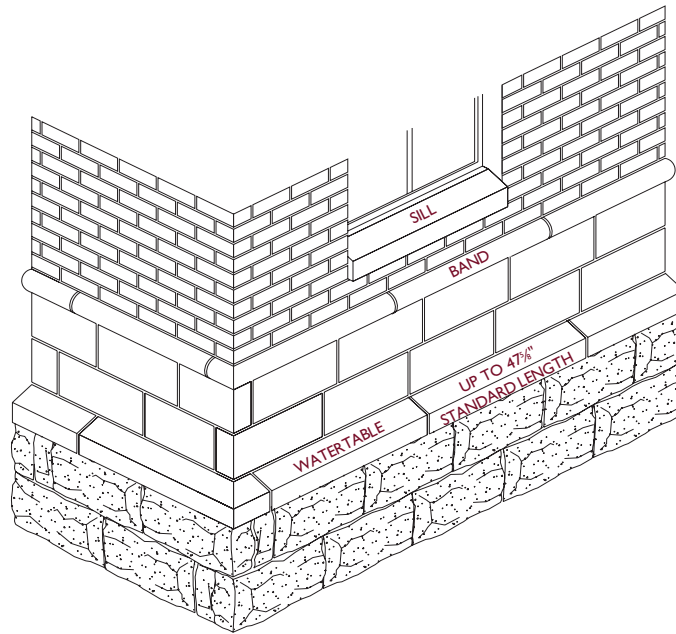
WT-575



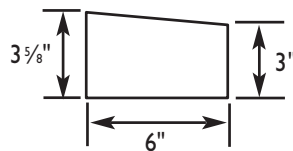
WT-650



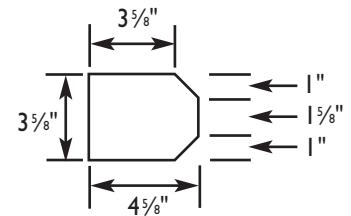
WT-675



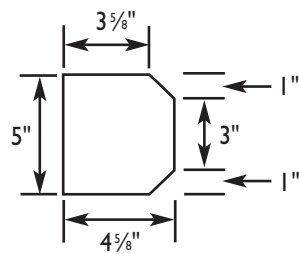
WT-700



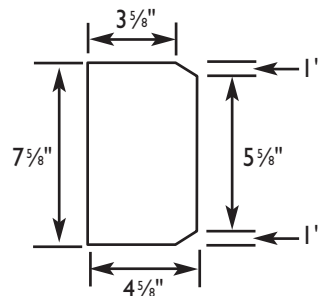
WT-800



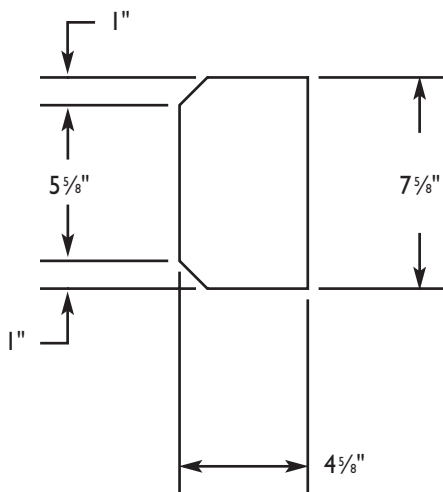
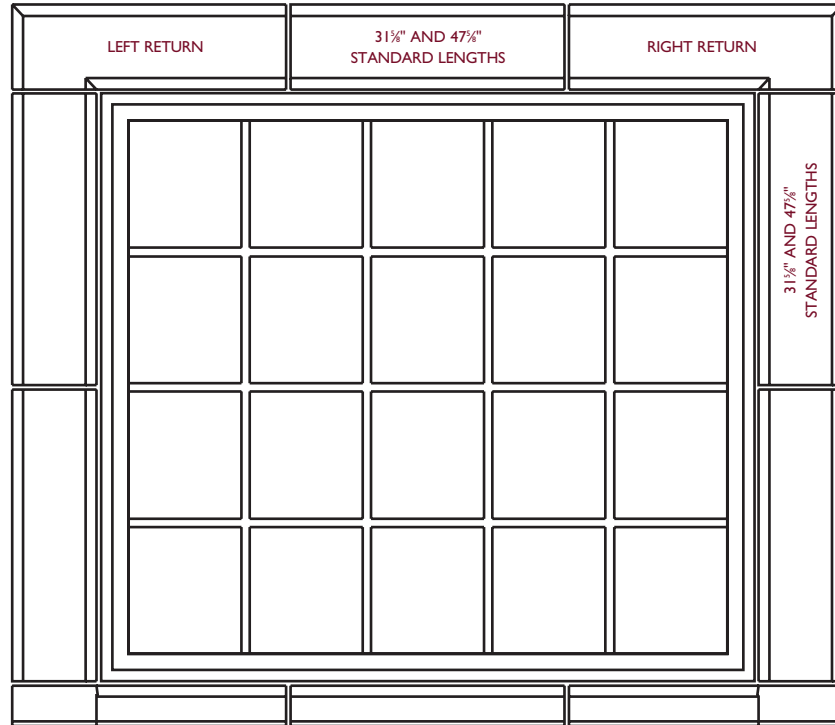
WT-825



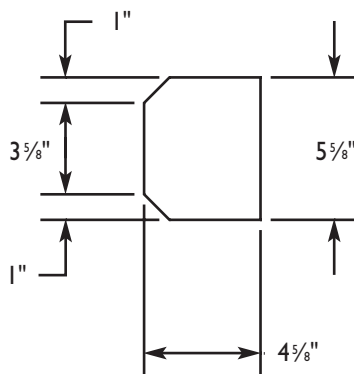
WT-875



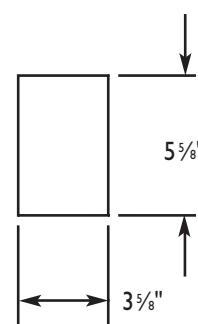
WT-900



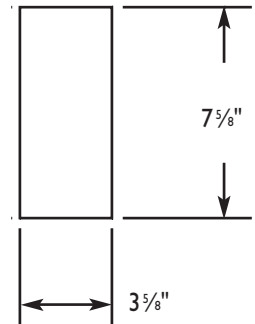
HD-2257



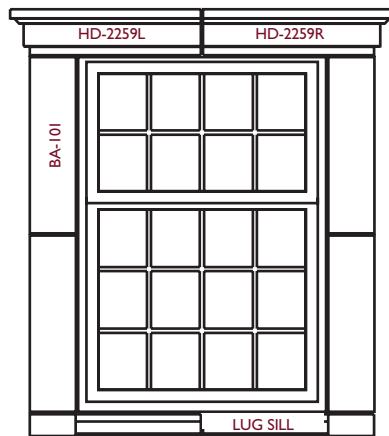
HD-2258



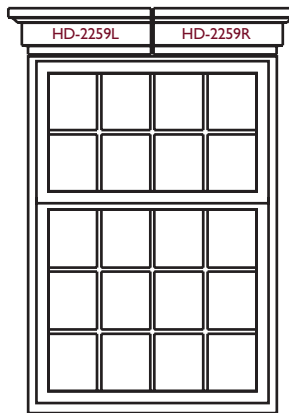
HD-2256



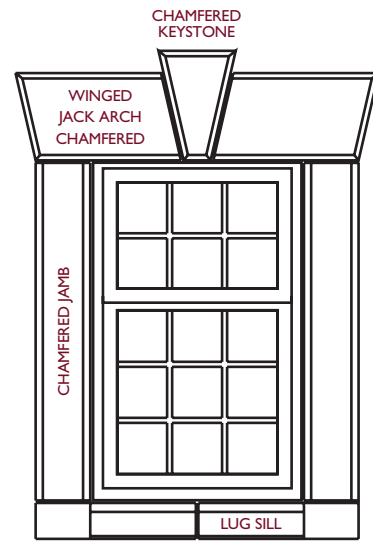
BA-100



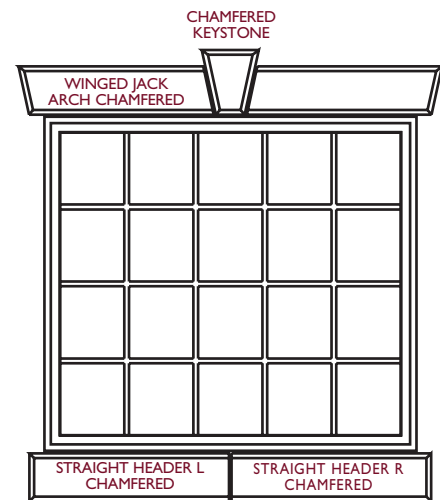
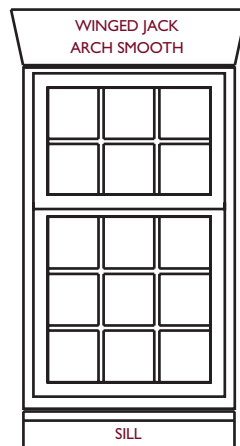
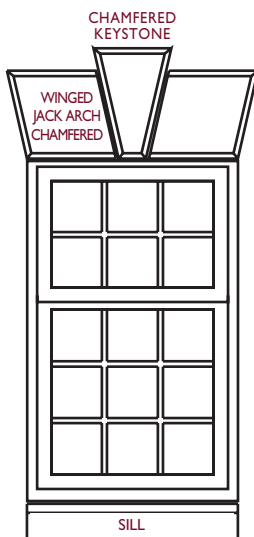
Colonial Header with Legs



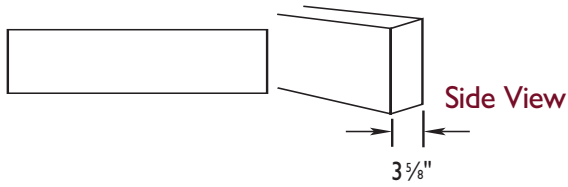
Colonial Header



Winged Jack Arch with Legs

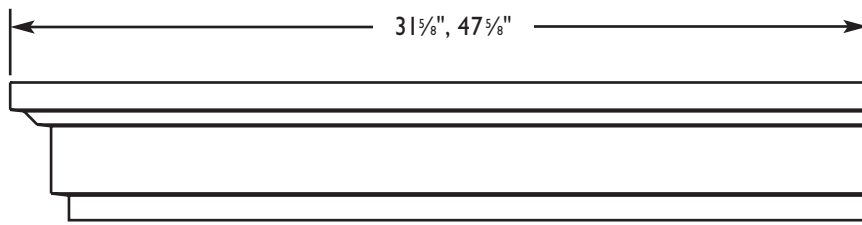


Jack Arch Header

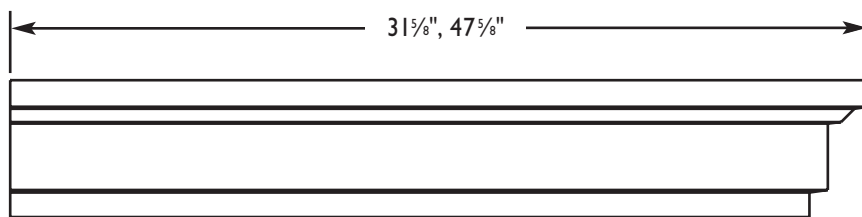
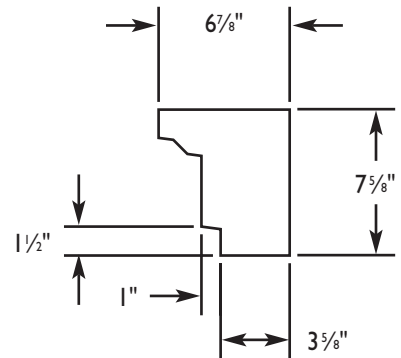


Jack Arch sets can be produced by custom cutting lintels/bands on-the-job and used with a **RockCast** Keystone.

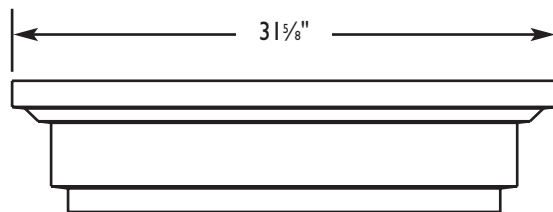
| STANDARD | | |
|--------------------|---------|--------|
| All units 47 5/8" | | |
| 3-Course Standard | 7 5/8" | BA-I00 |
| 4-Course Standard | 10 1/4" | BA-I01 |
| 5-Course Standard | 13" | BA-I02 |
| OVERSIZED | | |
| All units 47 5/8" | | |
| 3-Course Oversized | 9" | BA-I03 |
| 4-Course Oversized | 12 1/2" | BA-I04 |



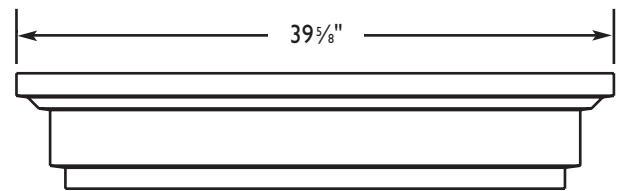
HD-2259 Left Return



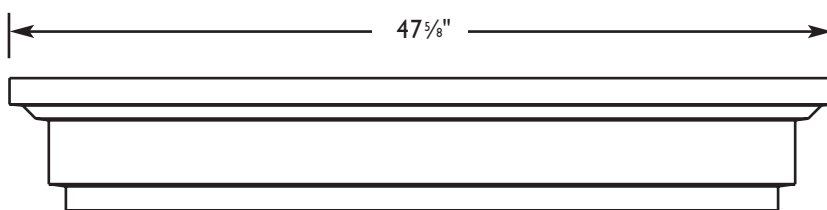
HD-2259 Right Return



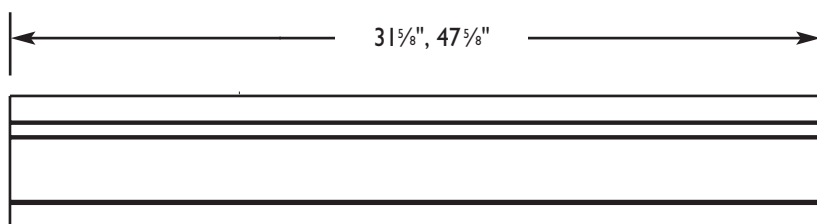
HD-2301



HD-2302

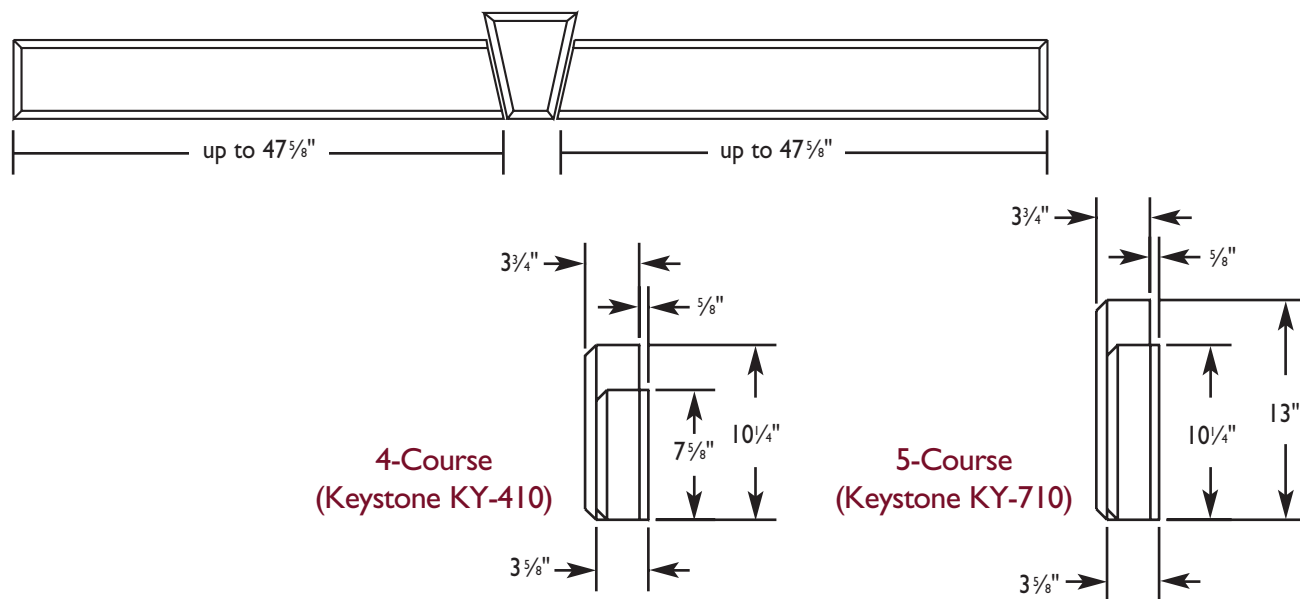


HD-2303

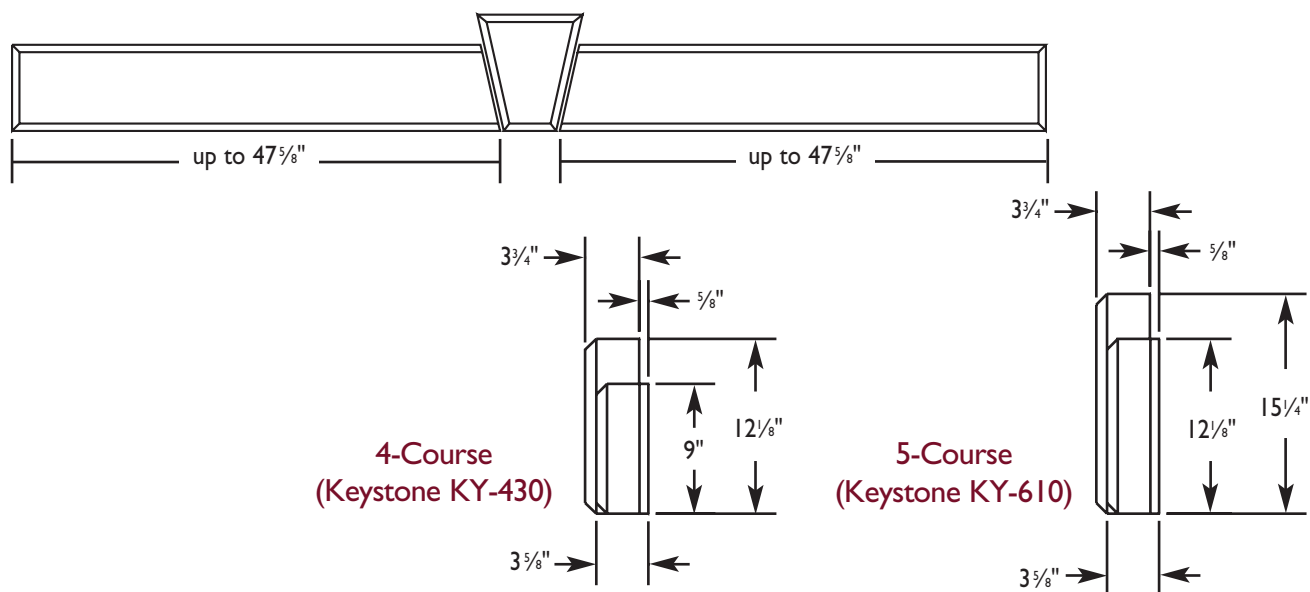


HD-2259

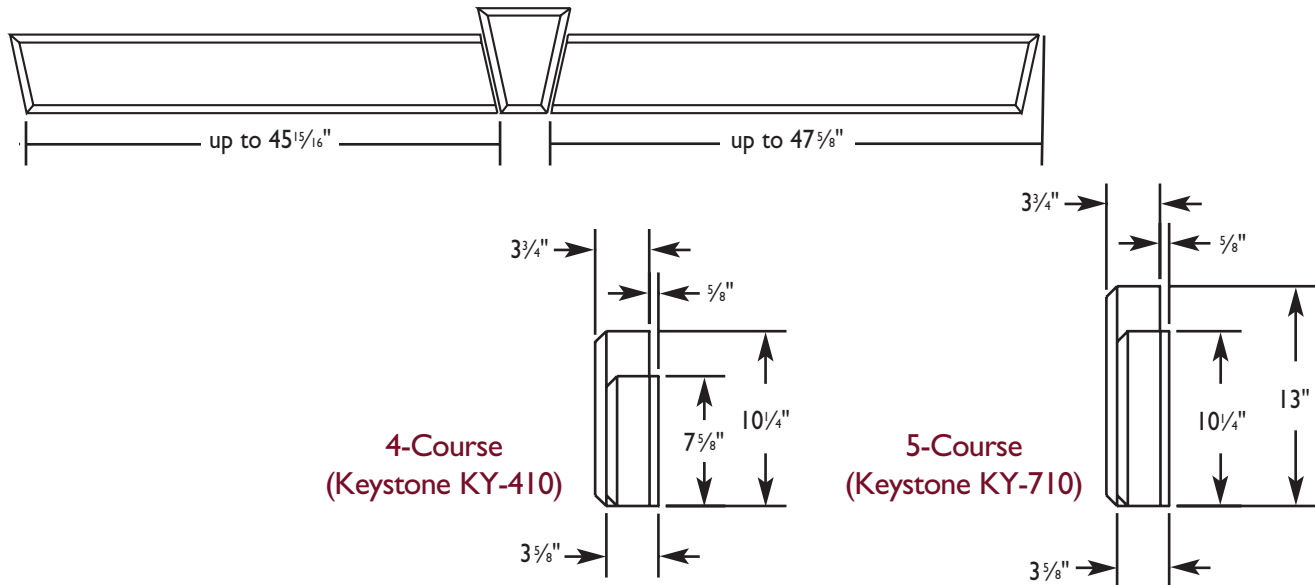
STRAIGHT



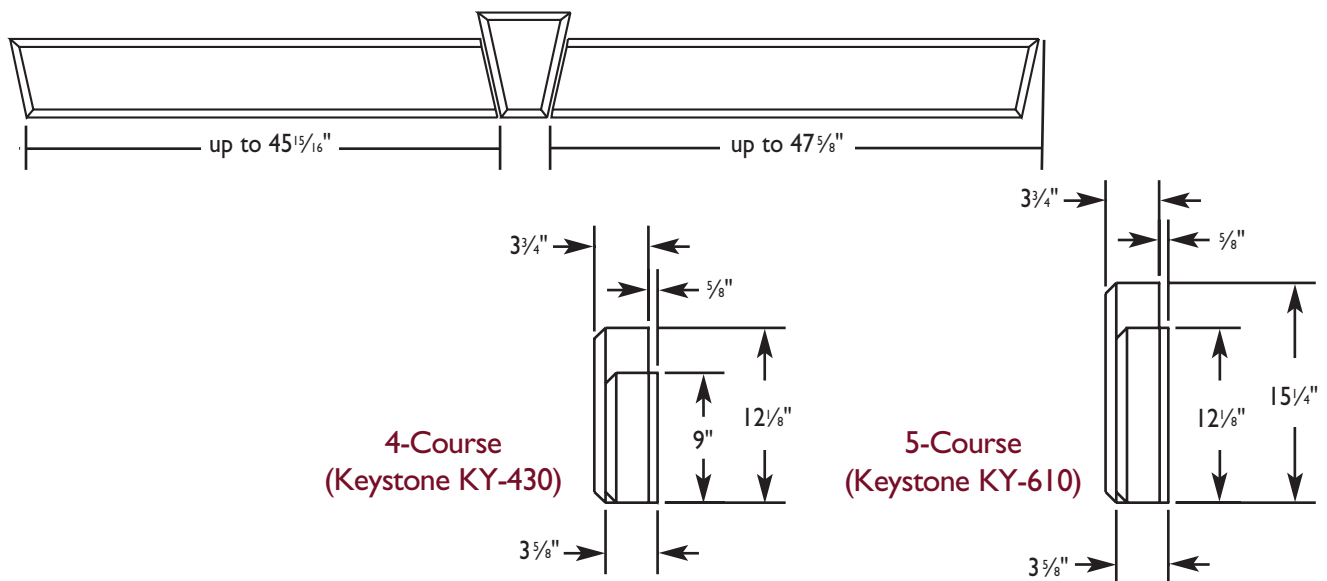
OVERSIZED STRAIGHT



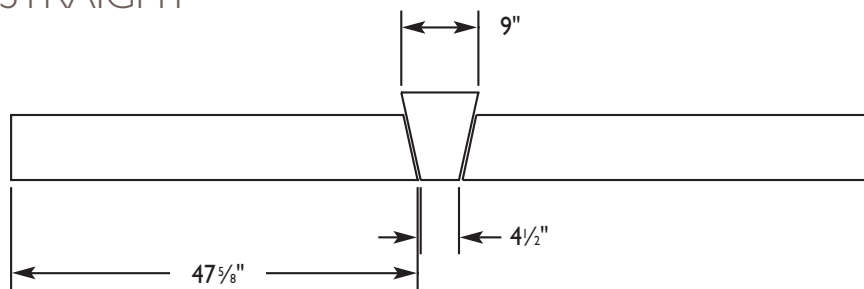
WINGED



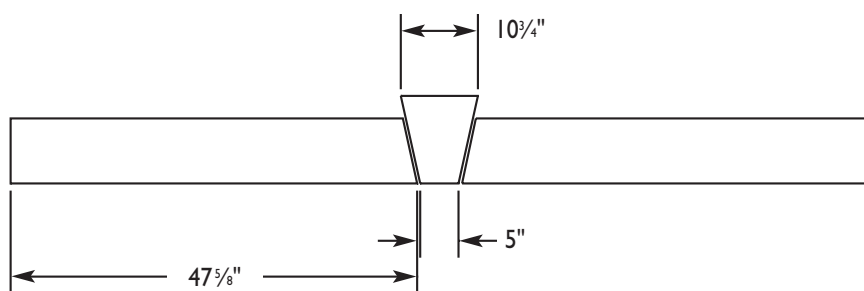
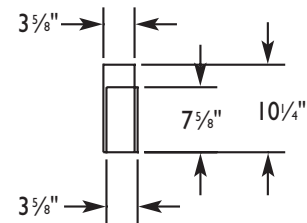
OVERSIZED WINGED



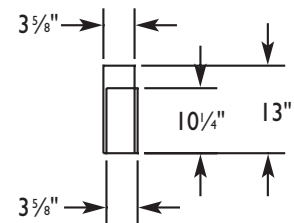
STRAIGHT



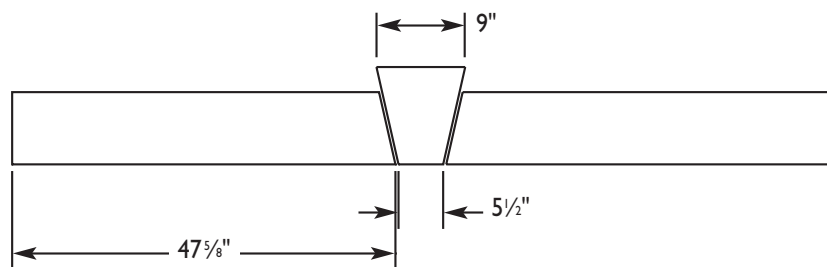
4-Course, (Keystone KY-400)



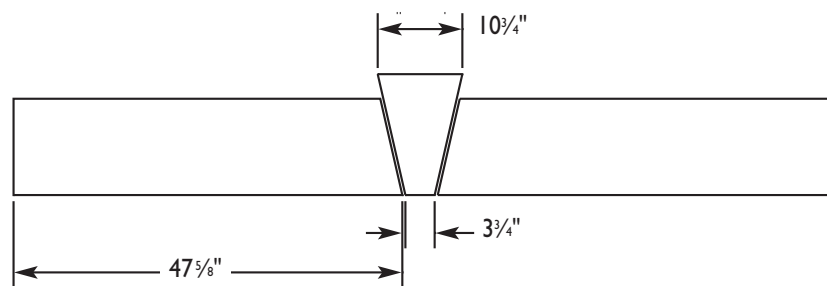
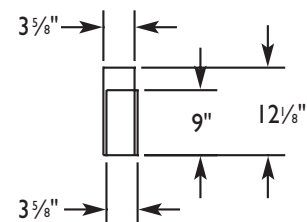
5-Course, (Keystone KY-700)



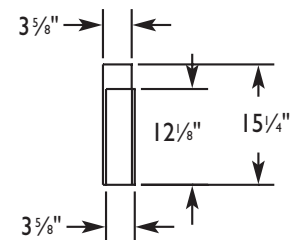
OVERSIZED STRAIGHT



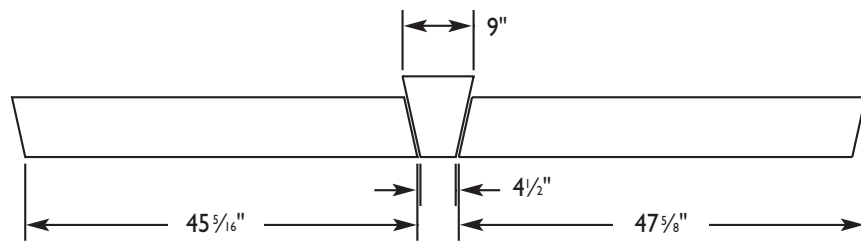
4-Course, (Keystone KY-420)



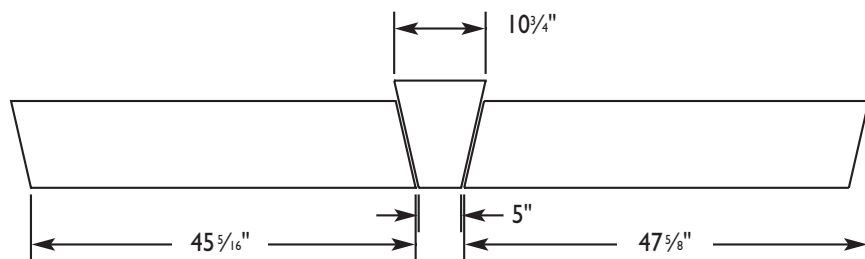
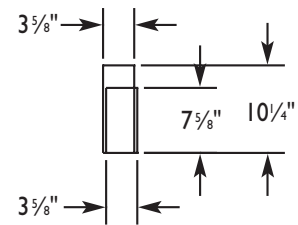
5-Course, (Keystone KY-600)



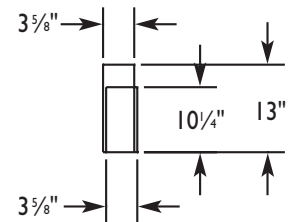
WINGED



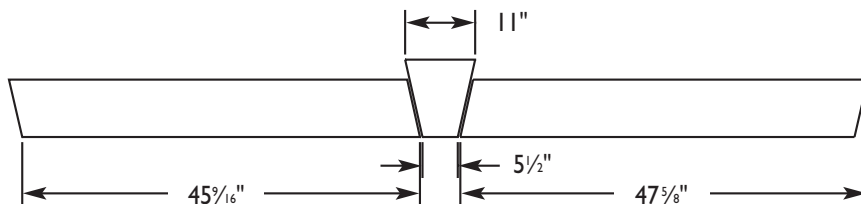
4-Course, (Keystone KY-400)



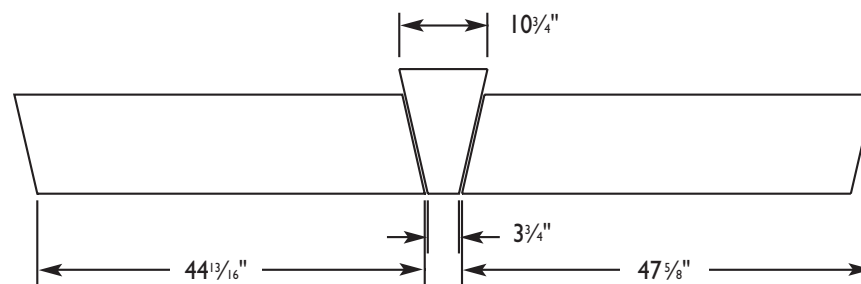
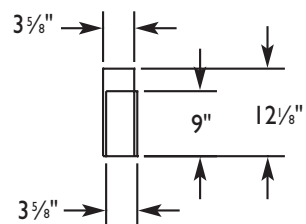
5-Course, (Keystone KY-700)



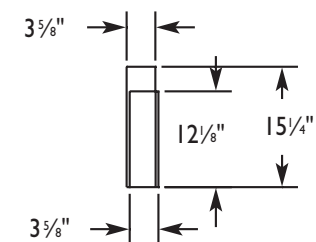
OVERSIZED WINGED



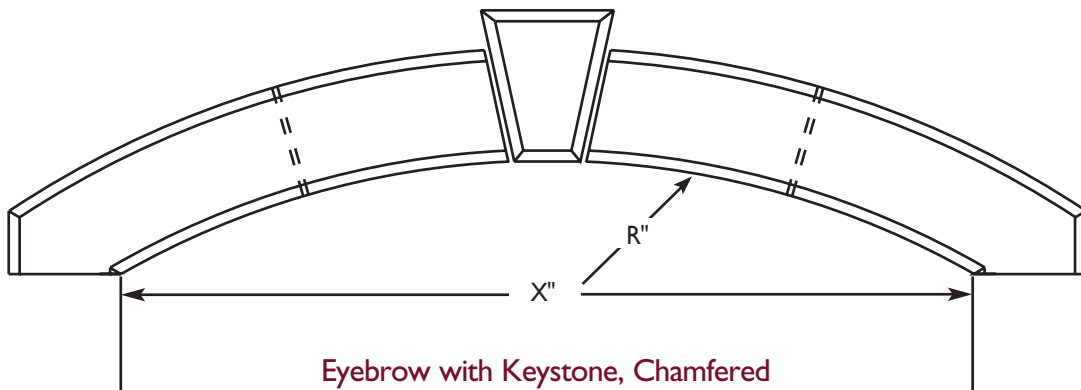
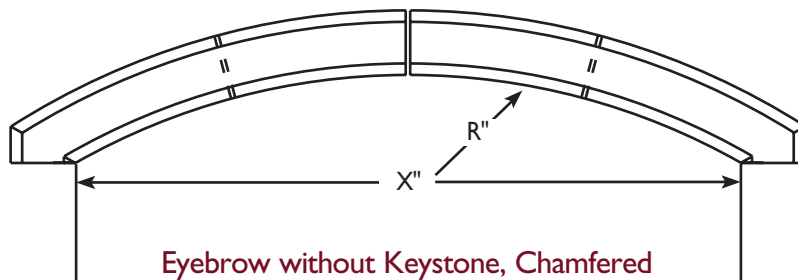
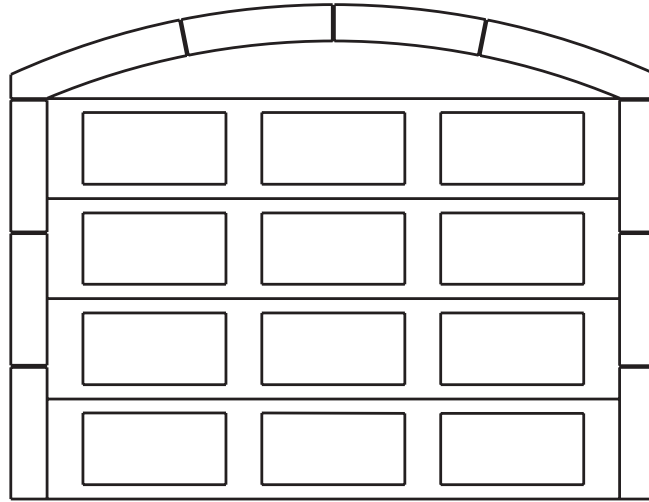
4-Course, (Keystone KY-420)



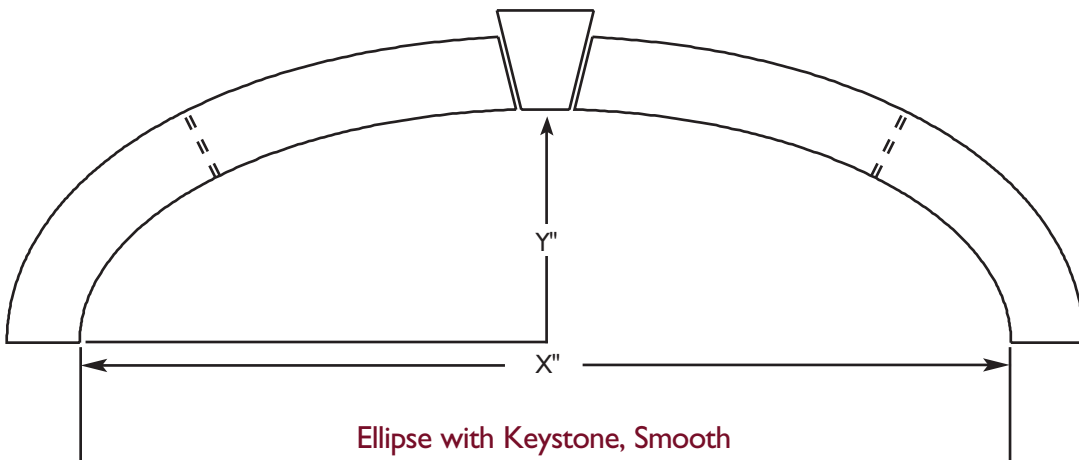
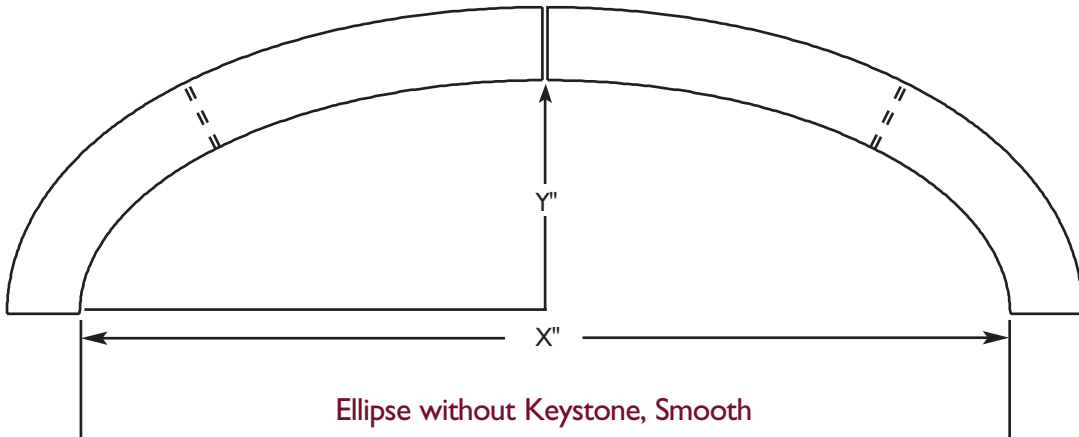
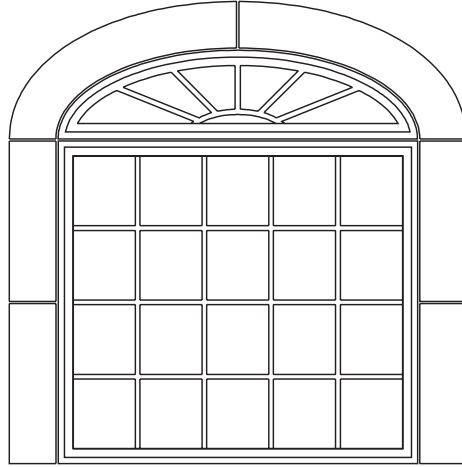
5-Course, (Keystone KY-600)



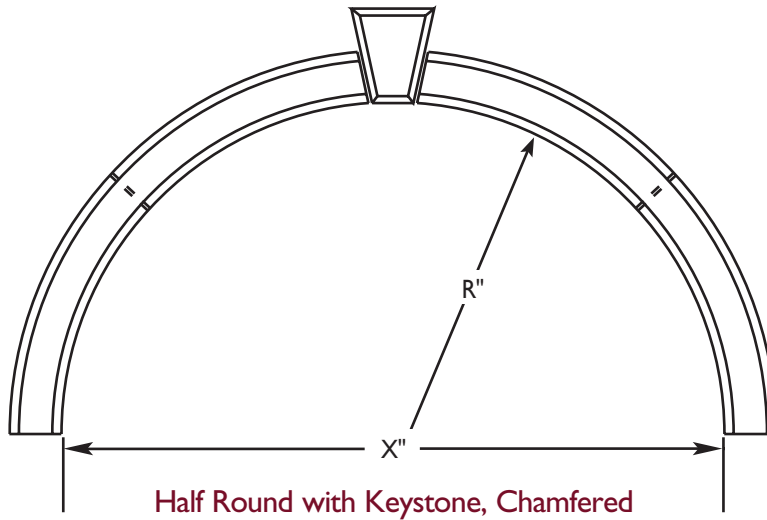
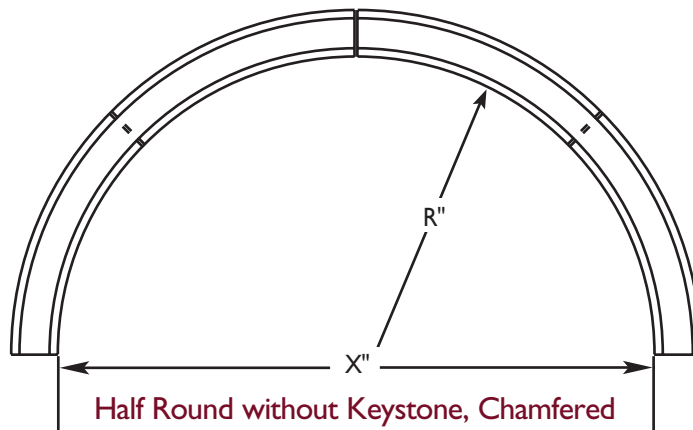
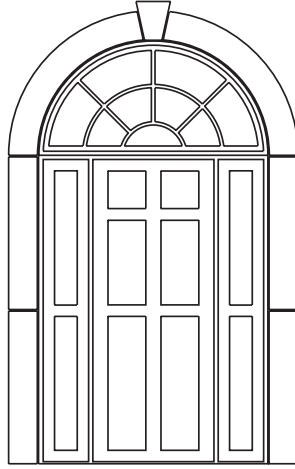
RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5 $\frac{5}{8}$ " and 7 $\frac{5}{8}$ " heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

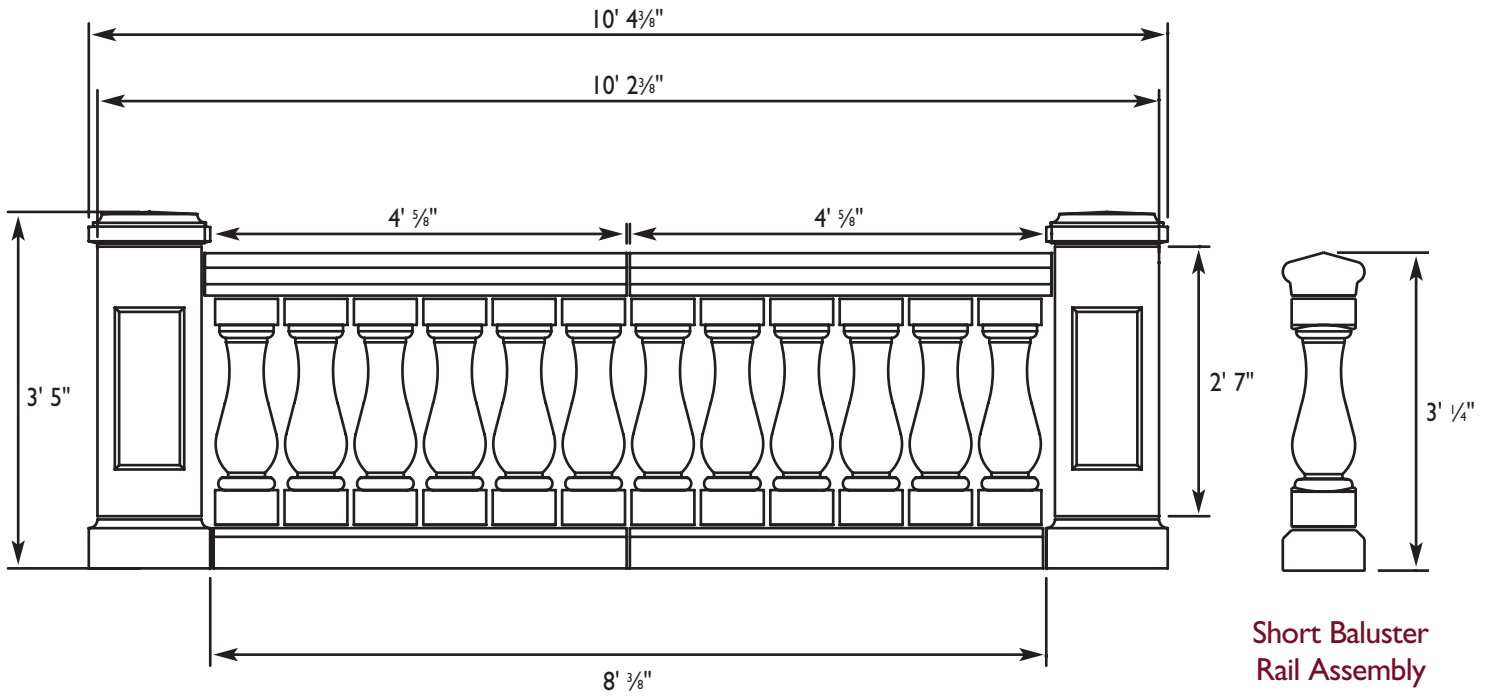


RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and opening height (Y). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in $5\frac{5}{8}"$ and $7\frac{5}{8}"$ heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.

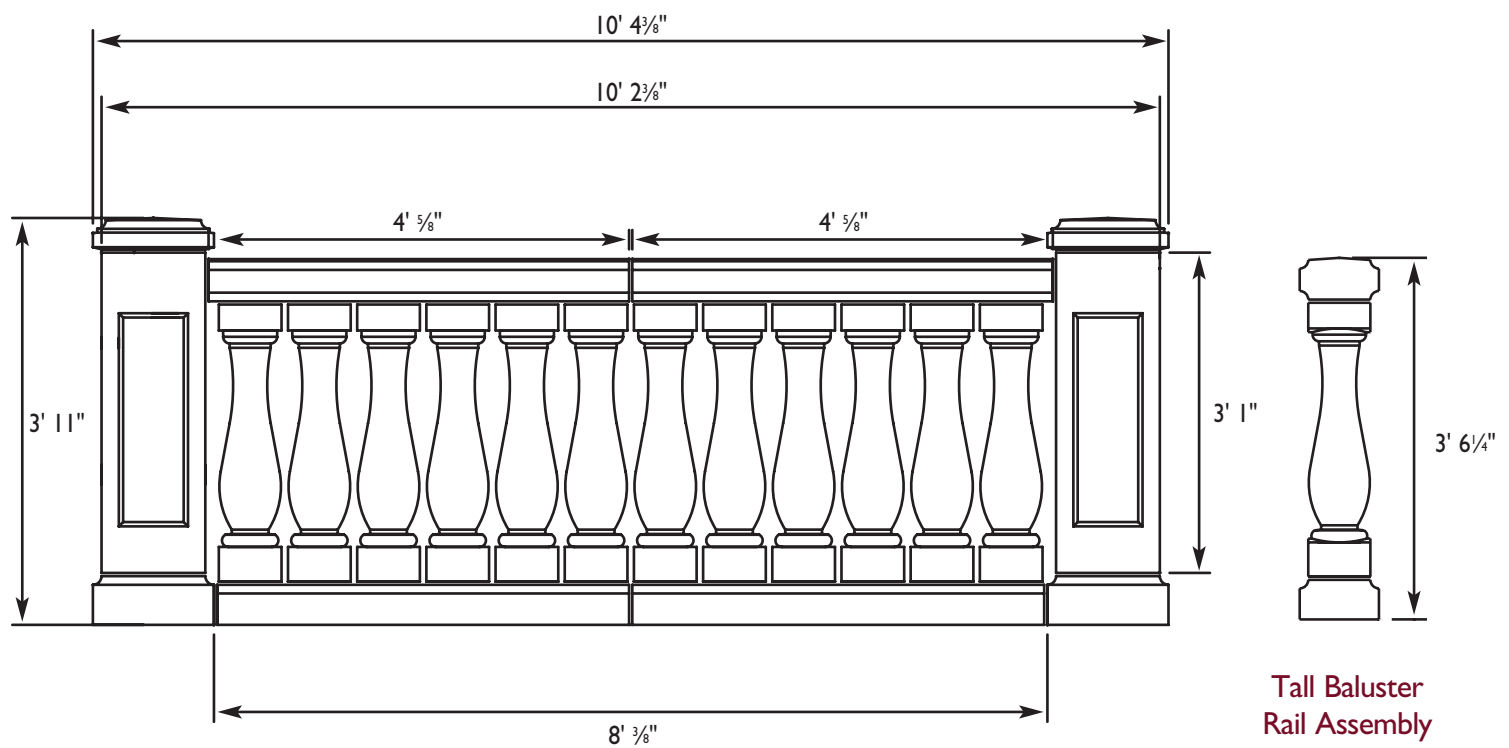


RockCast Flex Arches are available in custom sizes to meet your design needs. When ordering, please specify opening width (X) and radius (R). Additional joints will be added depending on the width of the opening. Units are available in Smooth or Chamfered in 5 $\frac{5}{8}$ " and 7 $\frac{5}{8}$ " heights. RockCast Flex Arches match HD-2257, HD-2258, HD-2256 and BA-100 for jambs and legs.



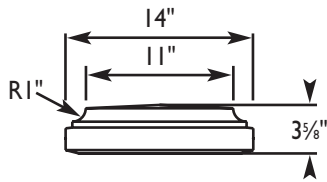


Short Baluster Assembly

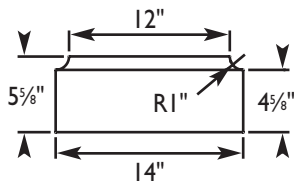


Tall Baluster Assembly

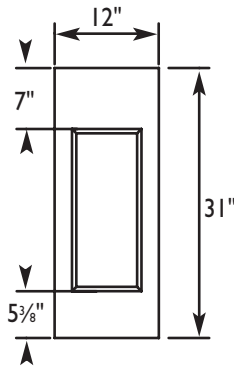
Newel posts available with recessed panel on 1,2,3 or all 4 faces. See newel post Easy Order Forms for details.



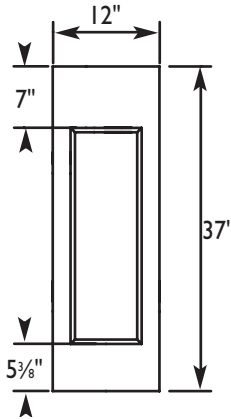
CP-2697



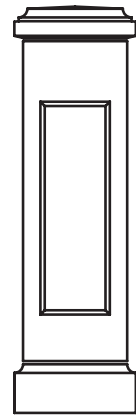
MS-2585



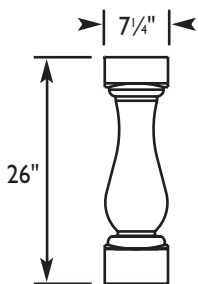
MS-2584



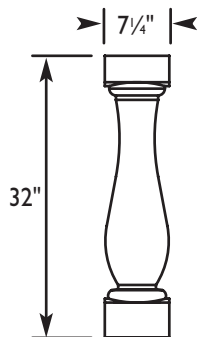
MS-2583



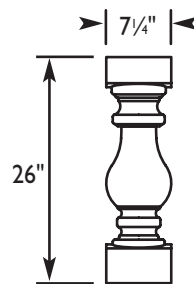
Newel Post Assembly



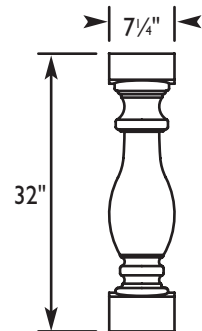
BL-2004
Traditional



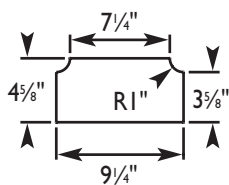
BL-2002
Traditional



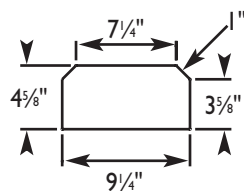
BL-2005
Williamsburg



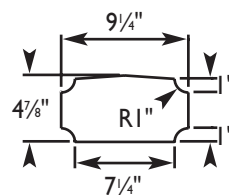
BL-2003
Williamsburg



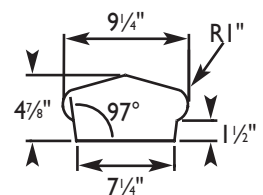
MS-2586



MS-2587

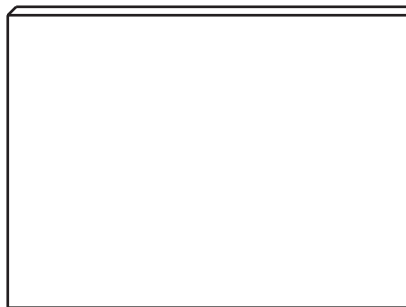
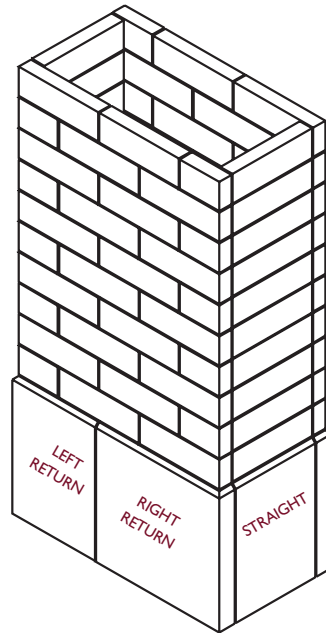
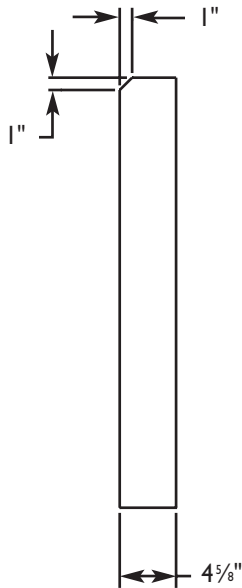


CO-3149



CO-3150

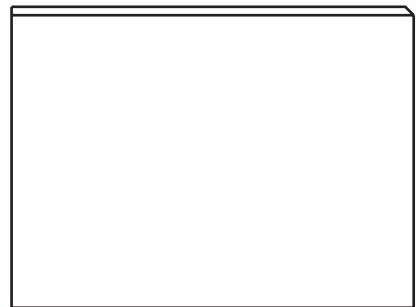
Base panels are available in the following standard lengths: $23\frac{5}{8}"$, $27\frac{5}{8}"$, $31\frac{5}{8}"$, $47\frac{5}{8}"$. Also available in the following standard heights: $7\frac{5}{8}"$, $11\frac{5}{8}"$, $15\frac{5}{8}"$, $23\frac{5}{8}"$, $31\frac{5}{8}"$, $35\frac{5}{8}"$.



Left Return



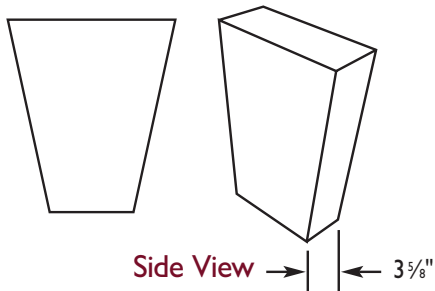
Straight



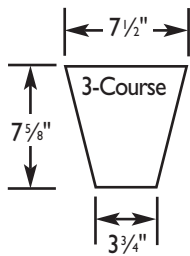
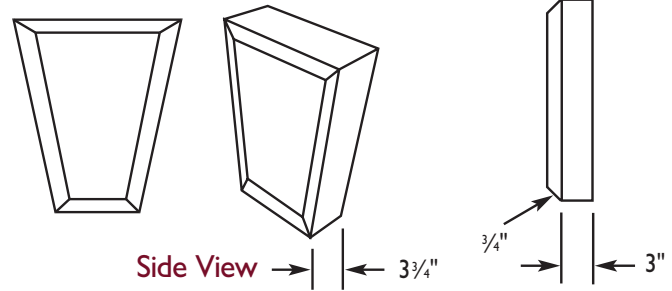
Right Return

PLAIN & CHAMFERED

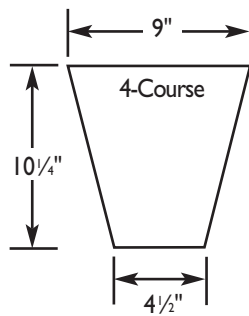
PLAIN



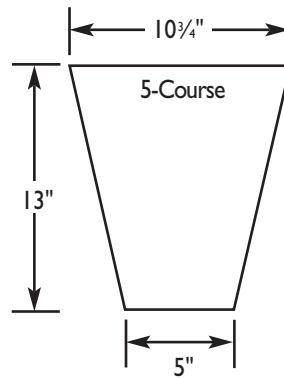
CHAMFERED



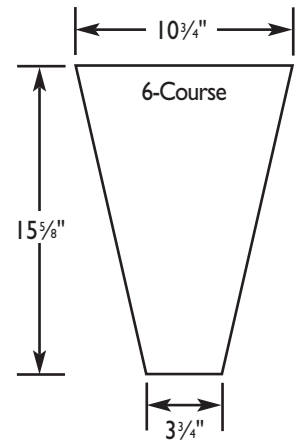
KY-300 Plain
KY-310 Chamfered



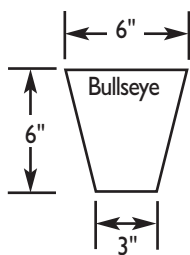
KY-400 Plain
KY-410 Chamfered



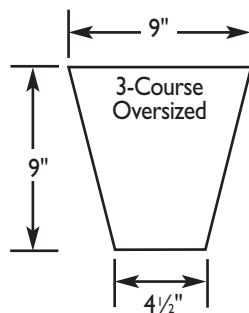
KY-700 Plain
KY-710 Chamfered



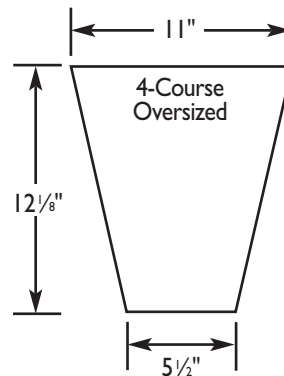
KY-800 Plain
KY-810 Chamfered



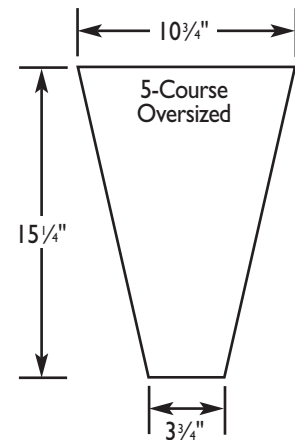
KY-200 Plain
KY-210 Chamfered



KY-320 Plain
KY-330 Chamfered

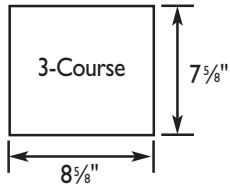


KY-420 Plain
KY-430 Chamfered

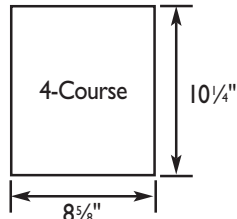


KY-600 Plain
KY-610 Chamfered

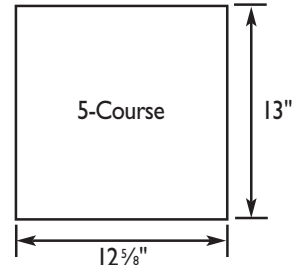
STANDARD



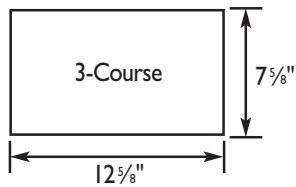
QM-300



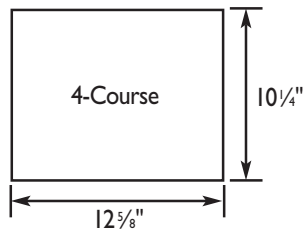
QM-400



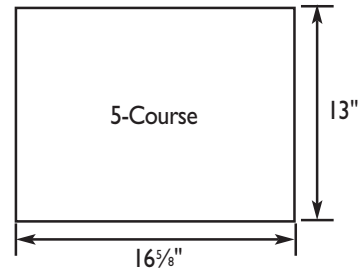
QM-500



QM-310

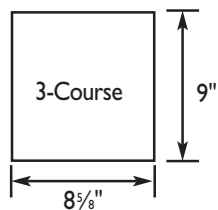


QM-410

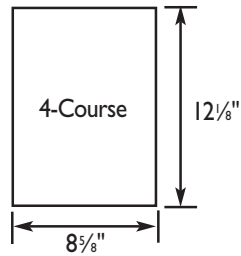


QM-510

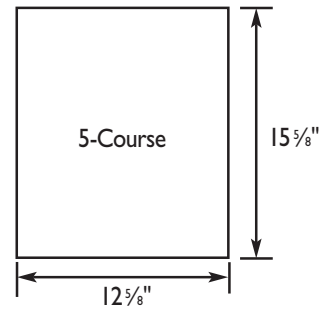
OVERSIZED



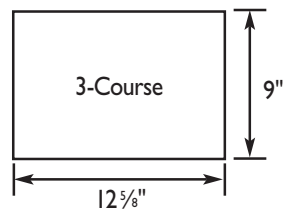
QM-320



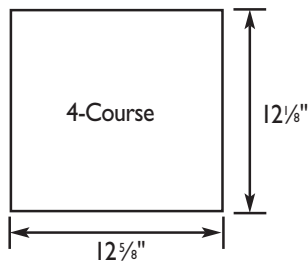
QM-420



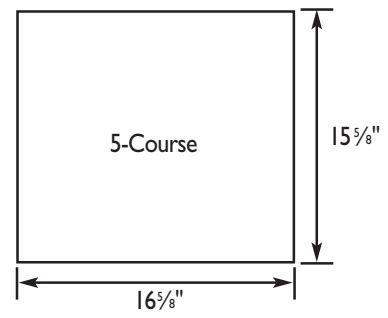
QM-520



QM-330

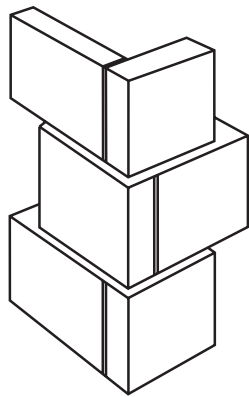


QM-430

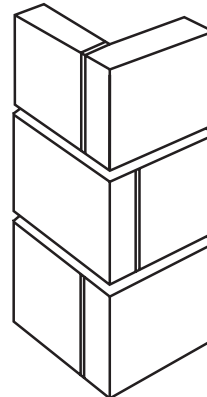


QM-530

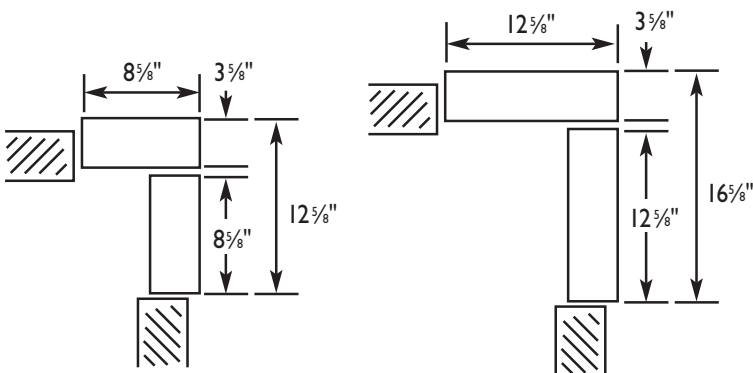
STAGGERED & IN-LINE



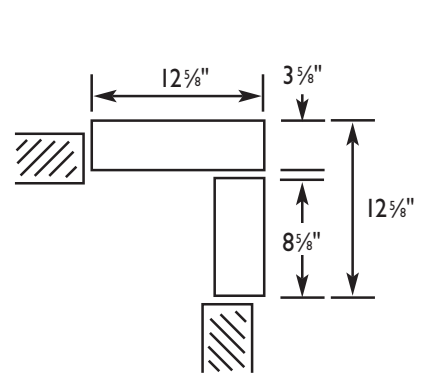
Staggered



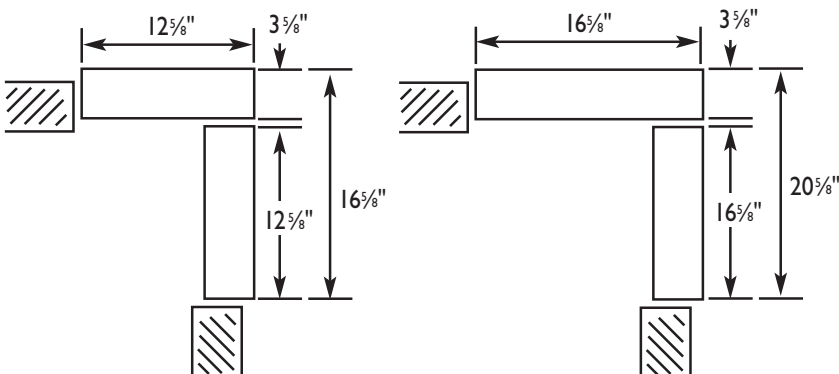
In-Line



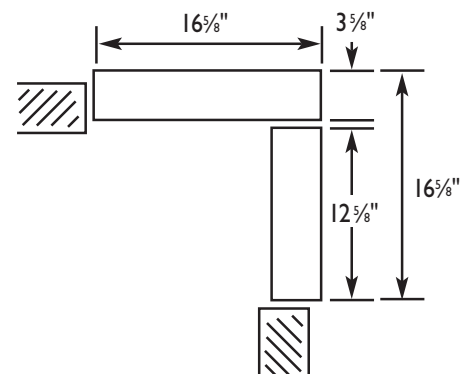
3- and 4-Course Staggered Corners



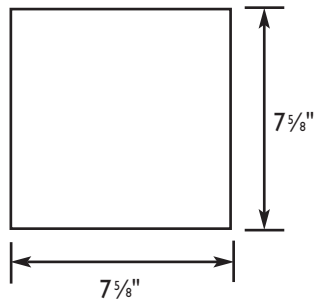
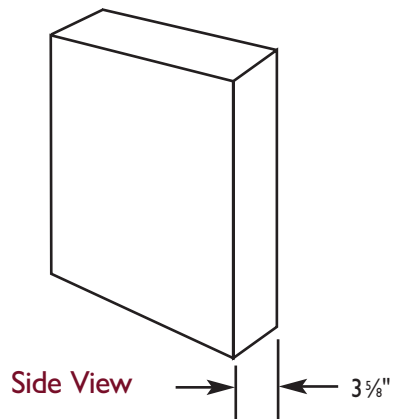
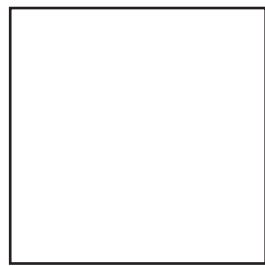
3- and 4-Course In-Line Corners



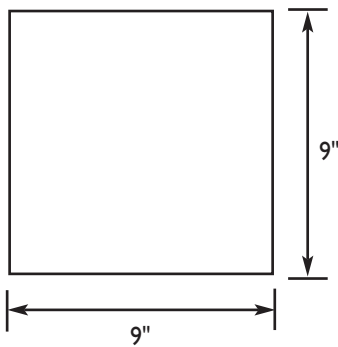
5-Course Staggered Corners



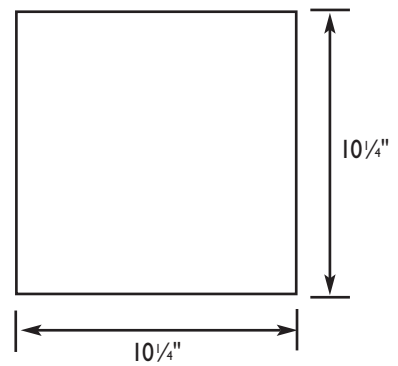
5-Course In-Line Corners



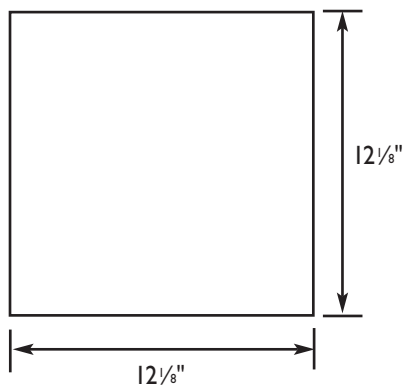
QM-340



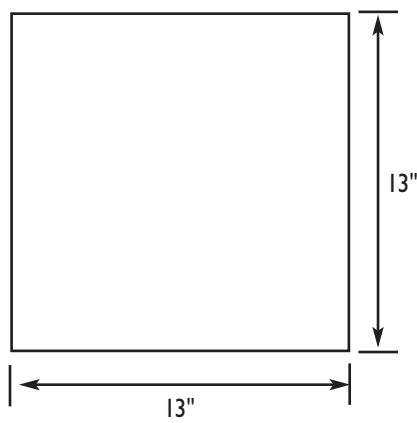
QM-440



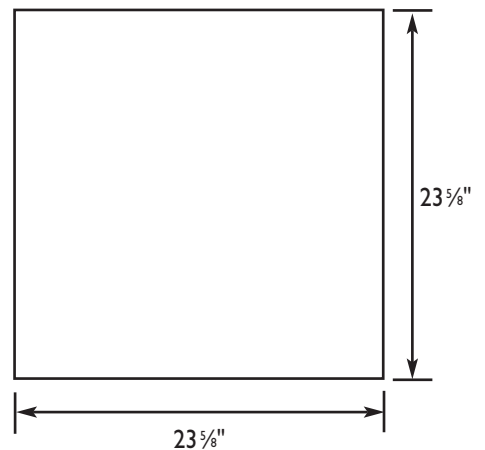
QM-540



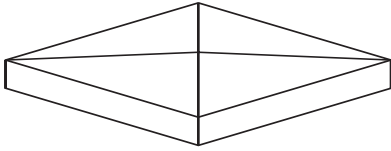
QM-640



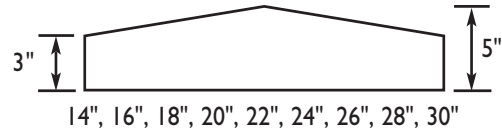
QM-740



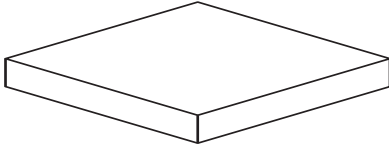
QM-840



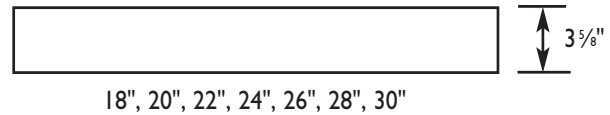
Pyramid



CP-400

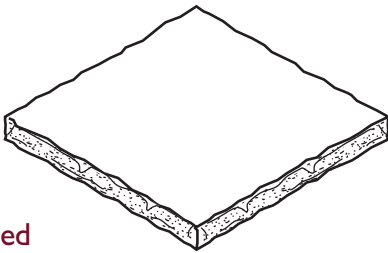


Flat

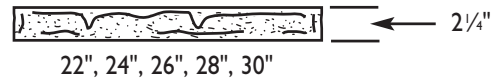


CP-900

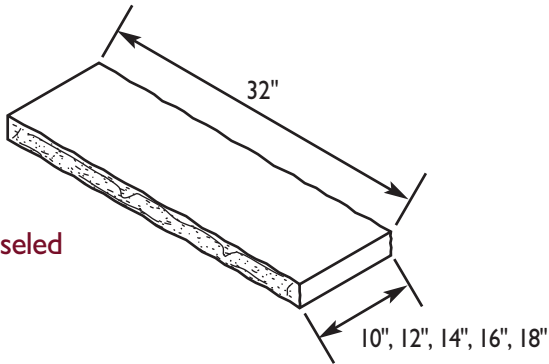
NOTE: Flat caps can also be used as Medallions.



Chiseled



CP-2079

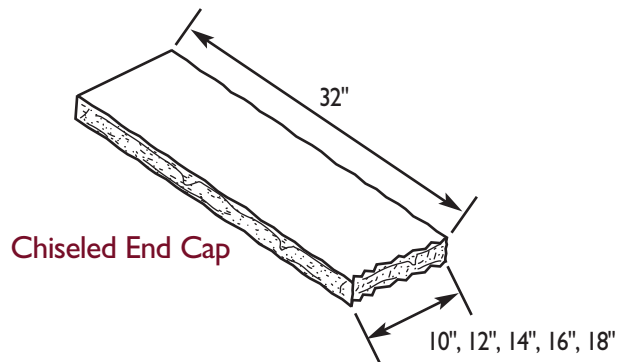


Chiseled

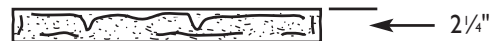


CP-2120

NOTE: Due to the chiseled textured edges, width will vary having areas up to 1" less than the maximum widths listed.



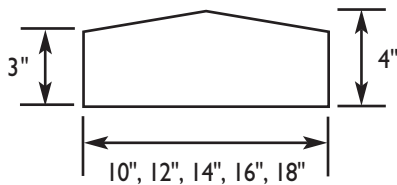
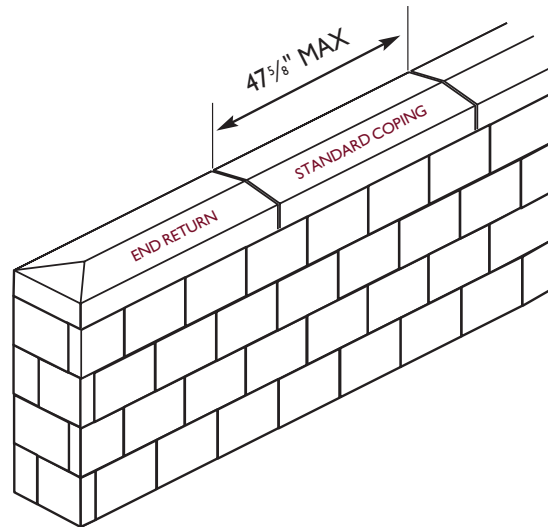
Chiseled End Cap



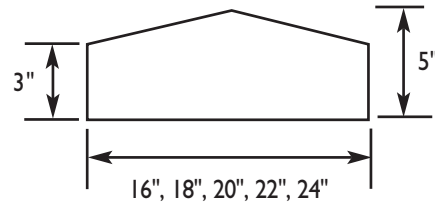
CP-2120E

NOTE: Due to the chiseled textured edges, width will vary having areas up to 1" less than the maximum widths listed.

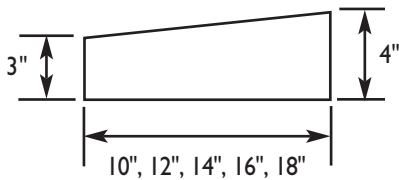
RockCast Custom Cast Stone is available in custom sizes to meet your design needs. Units are manufactured in standard 47 $\frac{5}{8}$ " lengths unless otherwise indicated or due to weight of the piece. Profiles available with a drip edge. Please reference Shop Drawings for verification.



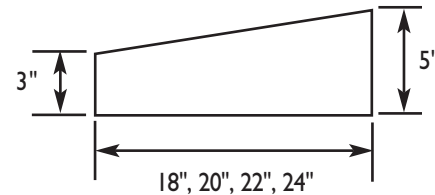
CO-100



CO-200



CO-300



CO-400



NATIONAL DISTRIBUTION

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Since 1947, Reading Rock has had a passion for manufacturing quality building material products and providing exceptional services. While our level of dedication began on a small scale as a block manufacturer, today Reading Rock is recognized for solutions and services including: hardscapes, tile, architectural stone, brick, thin veneer, CMU and hearth. From the plant floor to the job site, we are committed to enhancing our customer partnerships through quick product turnaround, on-time delivery and our resolute focus on continuous improvement. At Reading Rock, we never relent on ways to improve our processes to ensure we exceed expectations. With state-of-the-art technology, certified technicians, in-house LEED® APs and GAs and engineers, we're confident you'll experience the Reading Rock difference by receiving the right products, on time, every time.



Reading Rock's purpose is to help support and finance the initiatives of RettSyndrome.org. Every one of our associates helps to contribute to help those who can't help themselves. For more information, visit RettSyndrome.org.

RettSyndrome.org's mission is to fund research for treatments and a cure for Rett syndrome while enhancing the overall quality of life for those living with Rett syndrome by providing information, programs, and services.