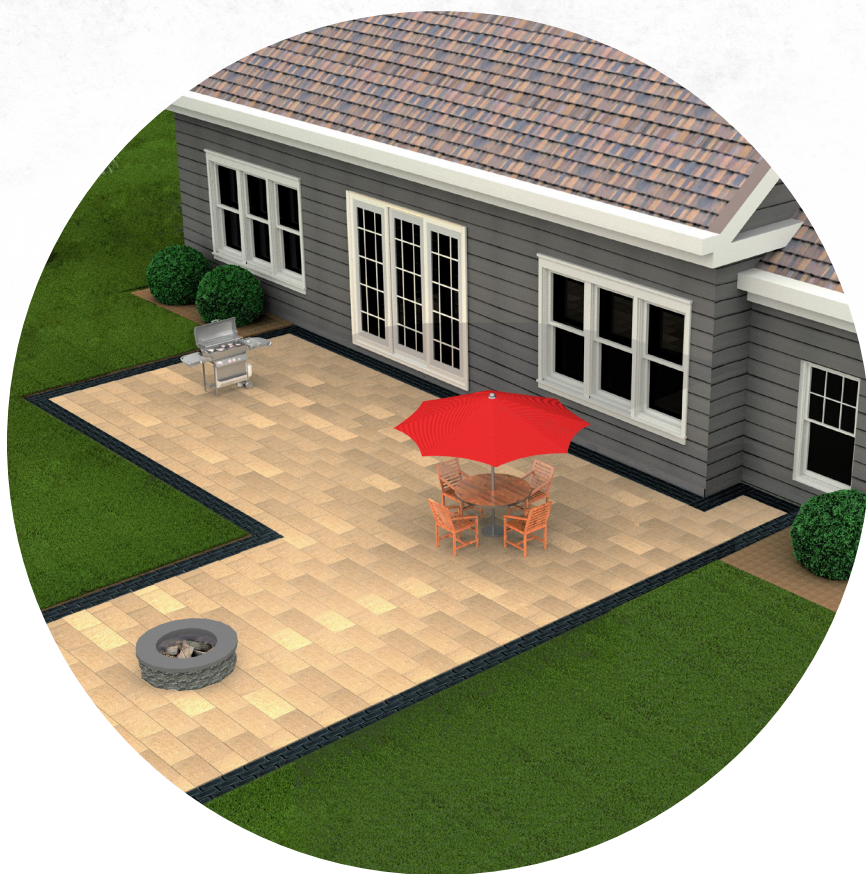


# HOW-TO BUILD

## PATIO ON GRADE



**UNILOCK**  
PAVERS & WALLS

# HOW-TO BUILD

## PATIO ON GRADE

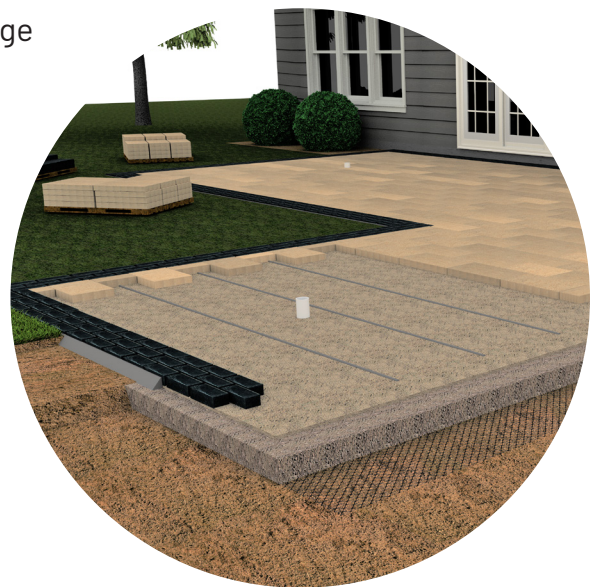
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# HOW-TO BUILD

## PATIO ON GRADE

### Overview

- 1 Mark out patio area
- 2 Excavate subsoil
- 3 Compact any loose subsoil with compactor
- 4 Place DriveGrid™ (overlap of 12" required when joining segments)
- 5 Place conduits for power, gas or water for vertical features
- 6 Place 3" of gravel over DriveGrid and compact (min 3 passes)
- 7 Place another 3" and repeat until all base is in and compacted
- 8 Screed bedding course using steel pipes. Do not walk on after screeding.
- 9 Lay pavers directly on bedding course
- 10 Cut pavers to fit where required
- 11 Restrain edges with plastic, metal or cement wedge
- 12 Lay sod or seed grass up to edge
- 13 Compact surface of pavers (3 passes)
- 14 Install jointing sand
- 15 Sealing (optional)



# HOW-TO BUILD

## PATIO ON GRADE

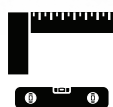
### Tools and Equipment



Mini Sledge Hammer



Tape Measure



Square and Level



Rake



Shovel



Grade Stakes



Fluorescent String Line



Chalkline



Screed Pipes



Marking Paint



Aluminum Screeding Bar



Skid Steer



Mini Excavator



Masonry Saw



Wheelbarrow



Paver Roller Compactor  
(or poly pad for vibratory plate compactor)

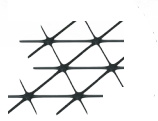
# HOW-TO BUILD

## PATIO ON GRADE

### Construction Supplies



Unilock Pavers



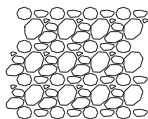
Unilock DriveGrid™



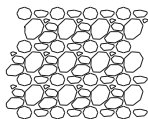
Filter Fabric



3" Conduit Pipe



Base Material



Bedding Course Material



Joint Material  
(sweeping sand or polysand)



Edge Restraint  
(plastic with spikes or reinforced concrete)

# HOW-TO BUILD

## PATIO ON GRADE

### Before Starting

A well thought-out design combined with proper planning will ensure the installation proceeds smoothly and helps ensure a quality installation.

Pre-ordering materials and staging the jobsite will also help ensure that your project will move along smoothly.

**IMPORTANT:**

For the personal safety of everyone on site, be sure to have all underground utilities located and clearly marked prior to excavation.

### CHECKLIST

- Order Unilock paver products
- Order bulk materials (base material, bedding material)
- Order accessories (DriveGrid™, edging, jointing sand)
- Arrange a utilities “locate” before excavation
- Check with local municipality for any required permits
- Inspect site to identify possible challenges or obstacles
- Plan jobsite layout and progression



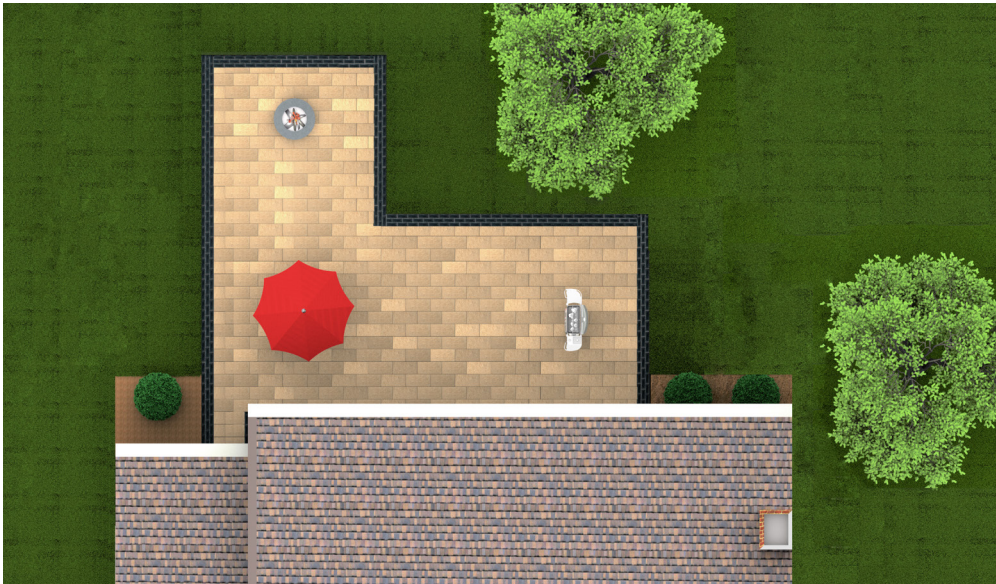
# HOW-TO BUILD

## PATIO ON GRADE

### Design

Patio design is important. Frequency of use, size of gatherings and access to vertical features all play a role in the final design.

- ◇ Make the scale of the patio visually proportional to the house.
- ◇ Avoid making patio areas less than 250 sq. ft. or narrower than 12 feet wide.
- ◇ Rather than trying to match it exactly, choose a main paver that complements the color of the house.
- ◇ Choose a border stone that matches trim and/or the roof color.
- ◇ Make the border width proportional to the house size. A large house can handle a wider, more elaborate border combination.
- ◇ Choosing field and border stones that are the same thickness isn't necessary, but it is recommended in order to save time on the installation.



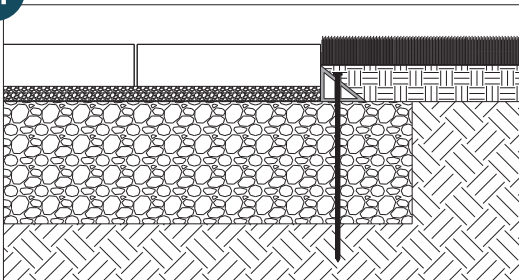
# HOW-TO BUILD

## PATIO ON GRADE

### Base Material Types

There are **5 common base types** that are used in the installation of driveways, patios and walkways, each with their own unique advantages and disadvantages. Although the Traditional Gravel Base method has been used for decades, Permeable Base has gained in popularity and is becoming more of the standard because of ease of use, and performance. Method #3 is a unique hybrid of the first two.

01



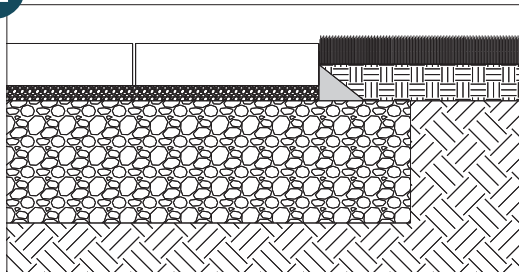
#### Traditional Gravel Base

5/8" Minus Road Base Gravel - ASTM D 2940 + Sand Bedding

**Advantage:** Time-tested system

**Disadvantage:** Drains slower, requires a lot of compaction

02



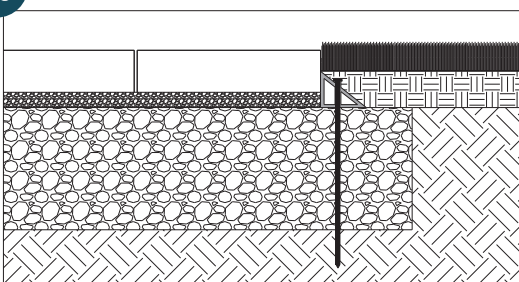
#### Permeable Base

3/4" Clear or ASTM No. 57 + 1/4" Open-graded stone chip (HPB or ASTM No. 9) Bedding

**Advantage:** Time-tested, less compaction required, good for working in rainy weather which extends working season

**Disadvantage:** Slightly more expensive materials

03



#### Traditional Gravel Base Hybrid

5/8" Minus Road Base Gravel - ASTM D 2940 + 1/4" Open-graded stone chip (HPB or ATM No. 9) Bedding

**Advantage:** Time-tested system plus a more workable bedding

**Disadvantage:** Requires a lot of compaction



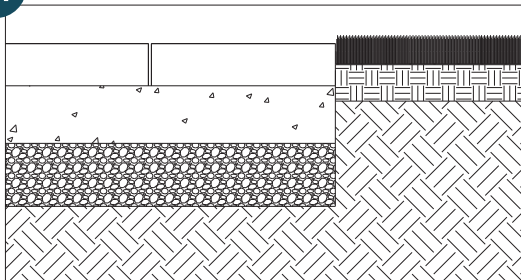
# HOW-TO BUILD

## PATIO ON GRADE

### Base Material Types

These last two methods are less popular and therefore are not specifically covered in this How-to Guide.

04



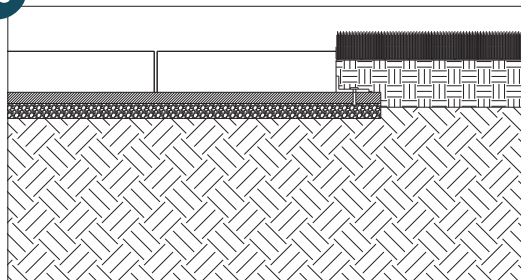
#### Direct Overlay on Concrete

(Specialty installation as specified by hardscape professional or engineer). Typically used in climates with minimal freeze thaw concerns.

**Advantage:** Good for working in any weather. No compaction required.

**Disadvantage:** Pavers cannot be compacted to flatten the surface; very reliant on the quality of concrete finishing

05



#### Direct Overlay on EPFB

(Expanded Polypropylene Foam Board) GatorBase or Equivalent. Install as per manufacturer's directions.

Do Not use for driveways.

**Advantage:** Less excavation, portability in tight residential areas

**Disadvantage:** Not suitable for driveways, subsoil must be able to drain to avoid frost movement

# HOW-TO BUILD

## PATIO ON GRADE

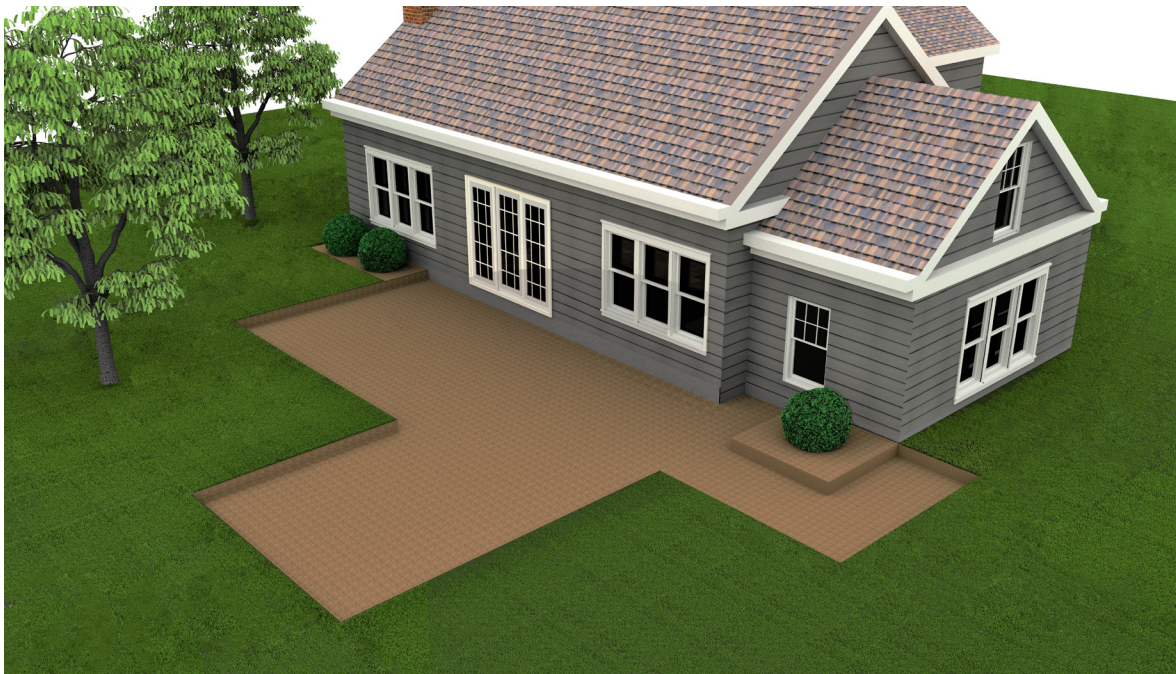
### Excavation

In order to determine how deep you need to excavate, you need to assess the subsoil type.

Refer to our YouTube video on this subject to learn how to do this <https://www.youtube.com/watch?v=mx-XEQ-EMWM>

Using Unilock DriveGrid is recommended as it will add to the overall stability of the patio.

Subsoil Type Typical	Base Gravel	Bedding Course	Paver Thickness (Typical)	Total Excavation
Well-draining Subsoil	6" (15cm) - 8" (20cm)	1" (2.5cm)	2 ¾" (7cm)	10" (25cm) - 12" (30cm)
Poor-draining Subsoil	10" (25cm) - 12" (30cm)	1" (2.5cm)	2 ¾" (7cm)	14" (34cm) - 16" (40cm)

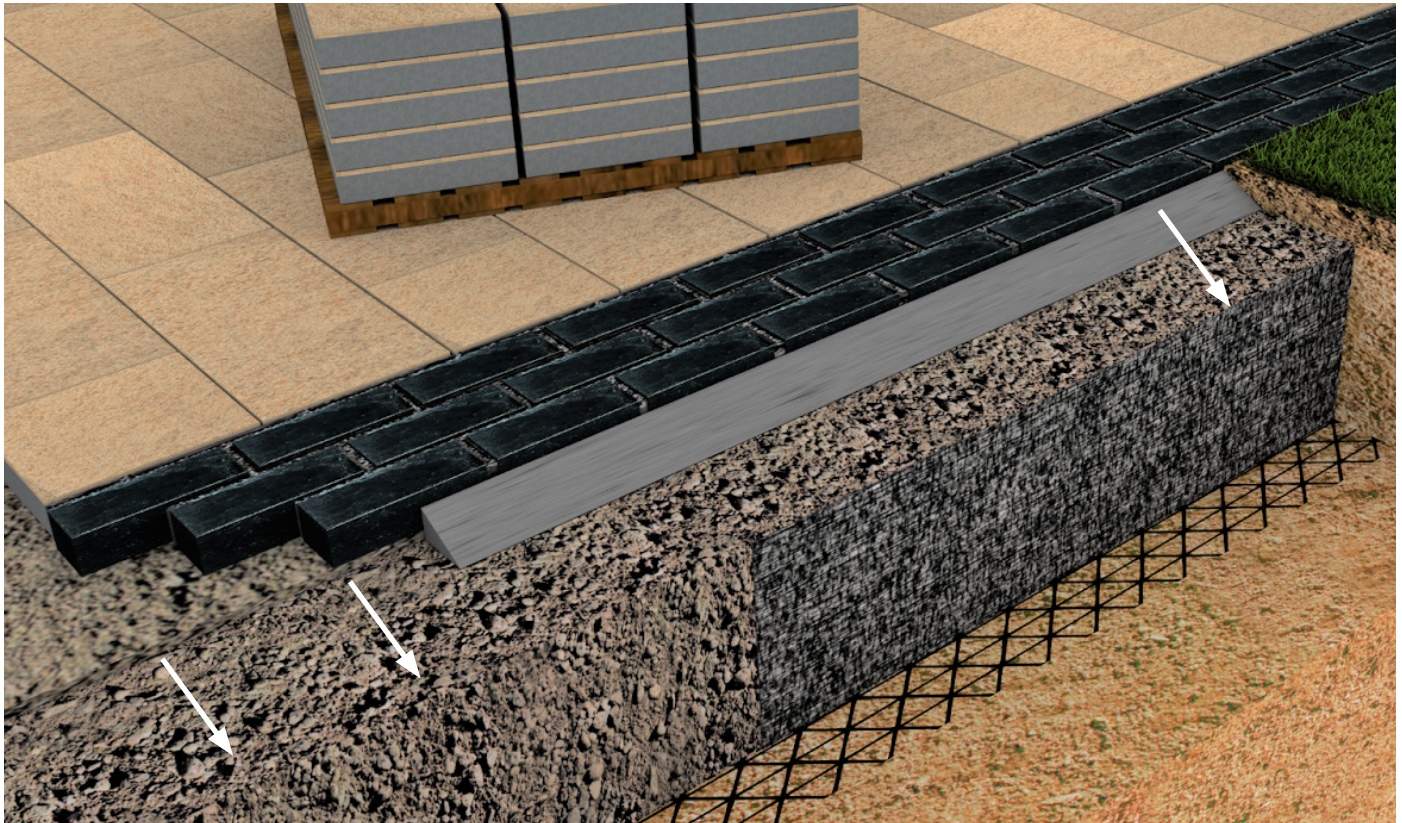


# HOW-TO BUILD

## PATIO ON GRADE

### Excavation - Base Extension

Excavate a minimum of 6" (15cm) beyond the paver edge.  
This gives room for the edge restraint and ensures optimal edge strength.



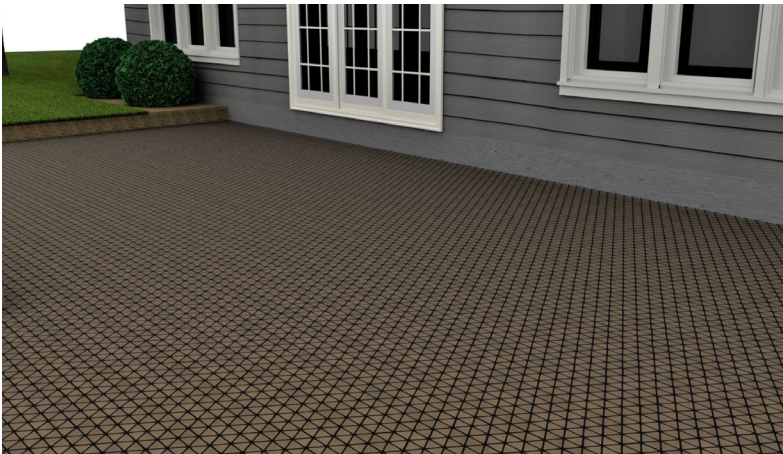
# HOW-TO BUILD

## PATIO ON GRADE

### Subsoil Preparation



- Excavation can loosen the subsoil surface. Before placing any gravel it is recommended that you consolidate the loose surface of the subsoil.



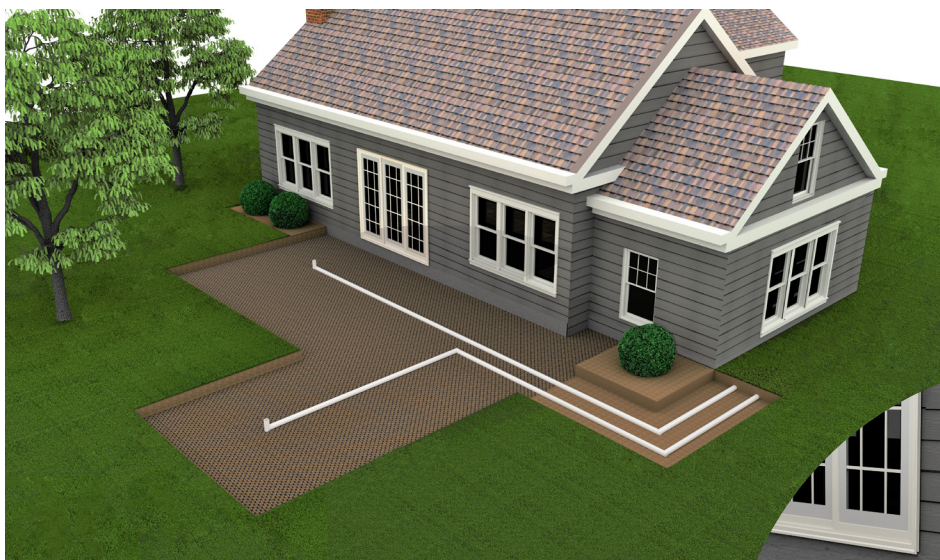
- After excavation, place a layer of DriveGrid™ or woven filter fabric right over the subsoil surface. Ensure that each section of DriveGrid overlaps the next by 12" (30cm).

# HOW-TO BUILD

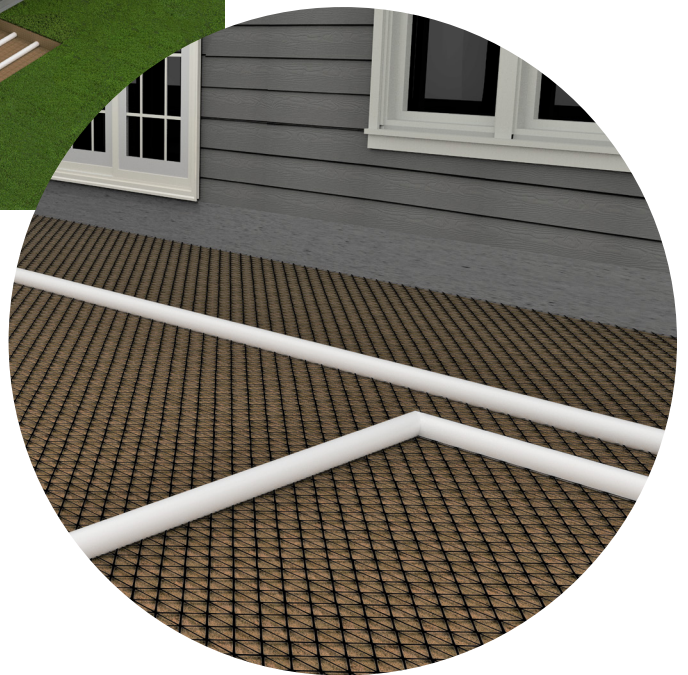
## PATIO ON GRADE

### Utilities

After placing a layer of DriveGrid, install conduits required to service features such as fire pits or grills. Run separate conduits for gas, electricity and water.



» **NOTE:** Always observe building codes related to utility installation. If the local building code requires a deeper burial for certain utilities, it may be necessary to install these conduits before the DriveGrid is in place.



# HOW-TO BUILD

## PATIO ON GRADE

### Base Installation

#### STEP 01

Place filter fabric on any vertical edges abutting soil.

#### STEP 02

Spread 3" of gravel base material. Use only road base gravel (ASTM D 2940), or for a permeable base use ASTM No. 57.

#### STEP 03

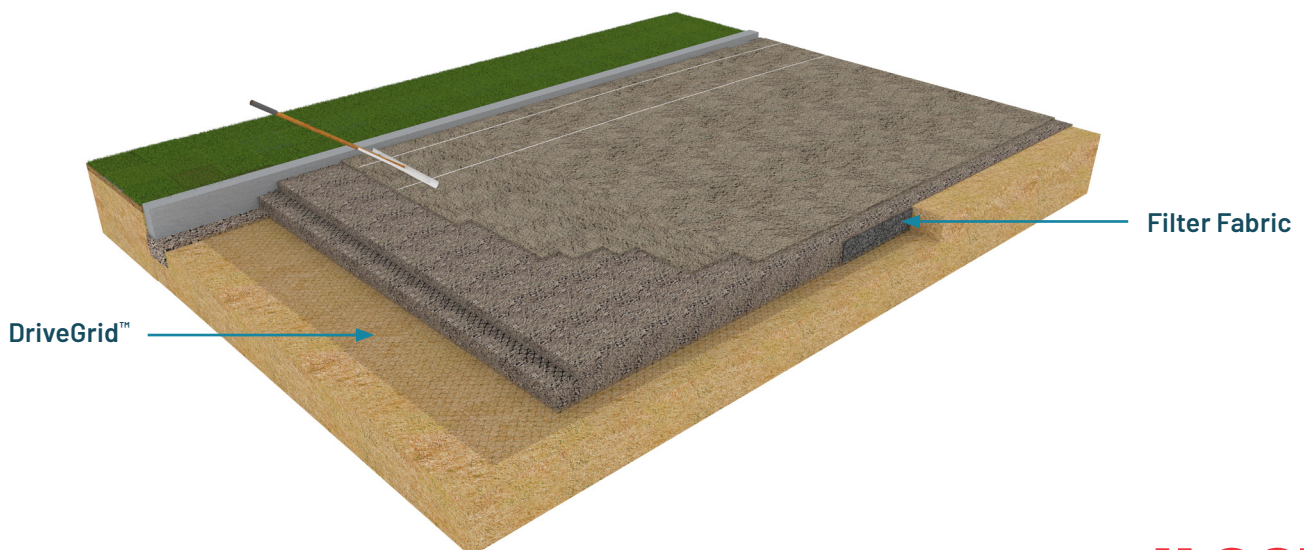
Compact the gravel with a minimum of three passes using a reversible plate compactor with a driving force of 10,000 lb.

#### STEP 04

Install the second 3" layer of gravel and compact using the same method. Repeat with a third layer of base if needed to reach the desired height and compact.

#### STEP 05

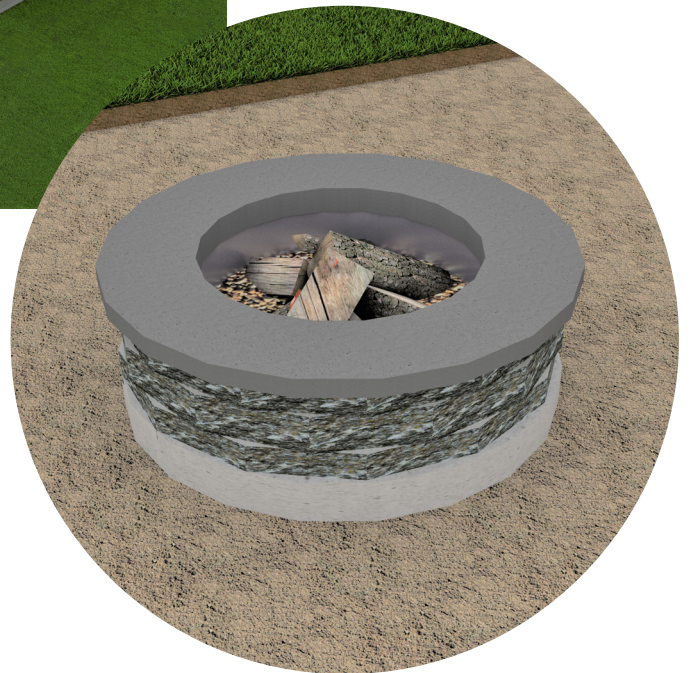
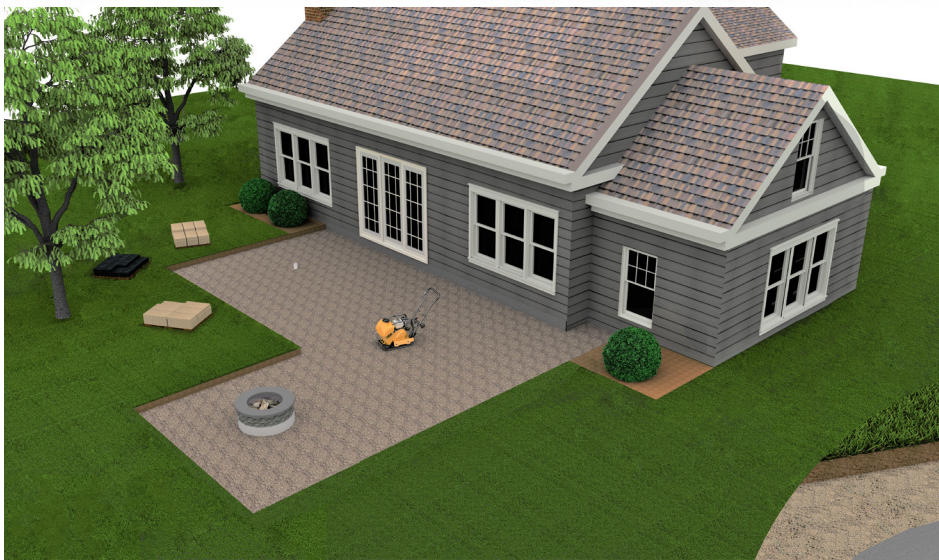
Screed or rake the gravel, following string lines to achieve the proper slope (1.5 - 2% is recommended).



# HOW-TO BUILD

## PATIO ON GRADE

### Installing Vertical Features



- » After the base gravel has been compacted, install any features such as a fire pit and grill island.

Pour a concrete base approximately 4" - 8" (10cm - 20cm) thick to provide stability and to bring the feature to the correct patio level.

**NOTE:** Larger verticals such as grill islands should be constructed on sonotube piers for frost protection.

# HOW-TO BUILD

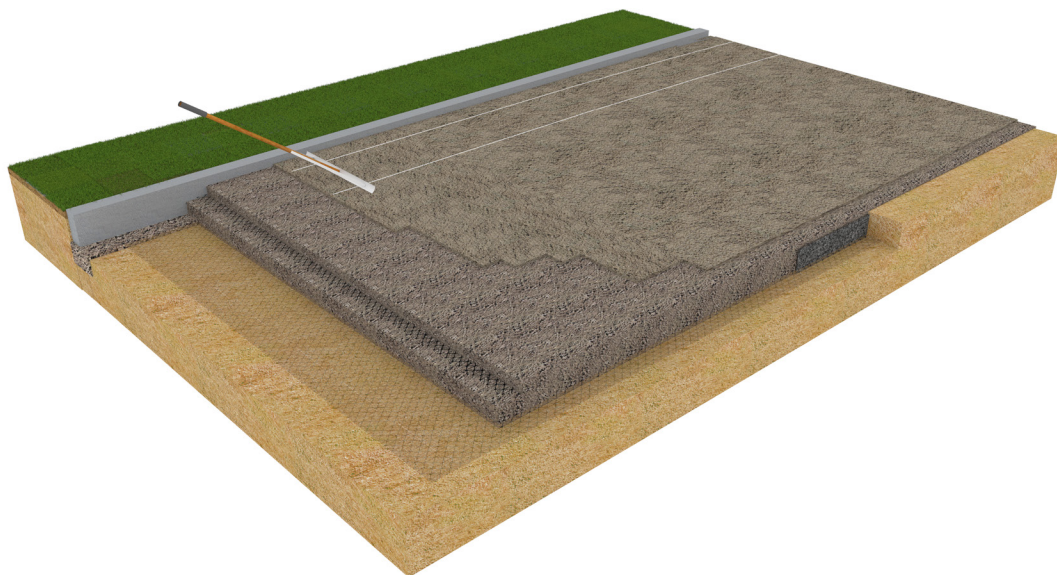
## PATIO ON GRADE

### Bedding Course

The bedding course should be 1" (2.5cm) thick, unless otherwise specified by engineer. However, the material will change based on Base Material Type.

Driveway Base Material	Bedding Course	Thickness
Road Base gravel (ASTM D 2940)	Sharp coarse sand	1" (2.5cm)
3/4" Open-graded (ASTM No.57)	Open graded Chip (ASTM no. 8 or 9) HPB	1" (2.5cm)

**NOTE:** Do not use limestone screenings, mason's sand or slag. These materials do not drain well due to a high concentration of fines which, when they become wet, will cause ruts to appear in the driveway.





# HOW-TO BUILD

## PATIO ON GRADE

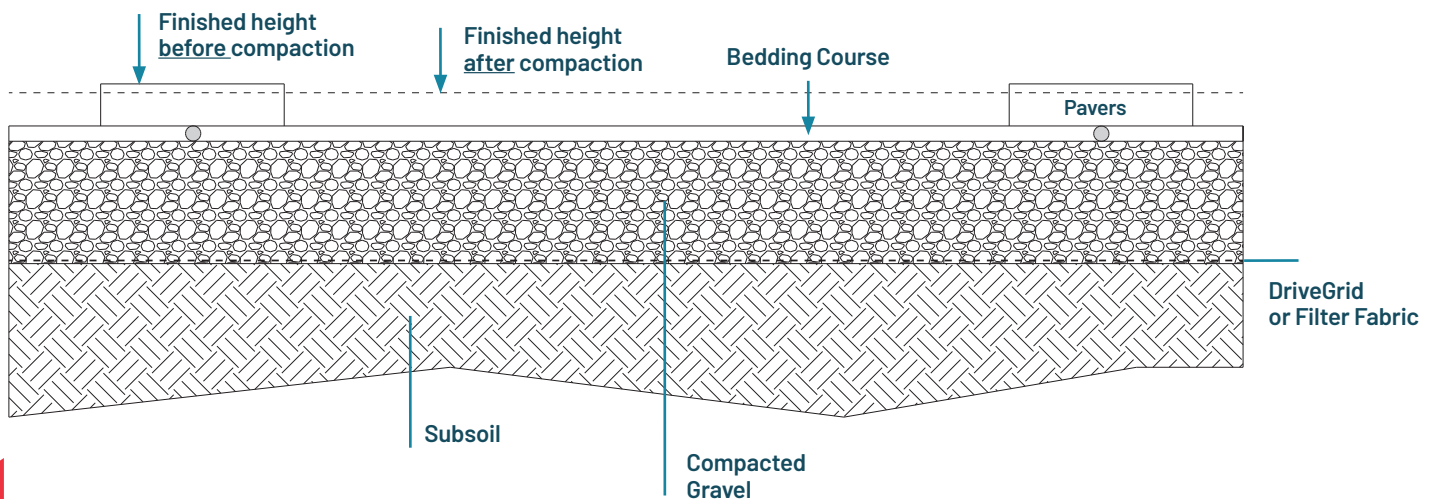
### Bedding Course Installation

#### STEP 01

Place 1" O.D. pipes directly over the compacted base. The pipe height is critical because it determines the final installation outcome. Pipe height should be 1/2" above finished height for sand bedding and 1/4" if using chip bedding.

#### STEP 02

Screeding should be done with a straight board, aluminum bar or wide-screed rake. The wide-screed rake is the easiest and most efficient to use. Once the bedding material is level with the pipes you are using as a guide, you can remove them and carefully fill in the grooves that are left behind. Do not walk on the final screed.



# HOW-TO BUILD

## PATIO ON GRADE

### Preparing to lay the Pavers

#### STEP 01

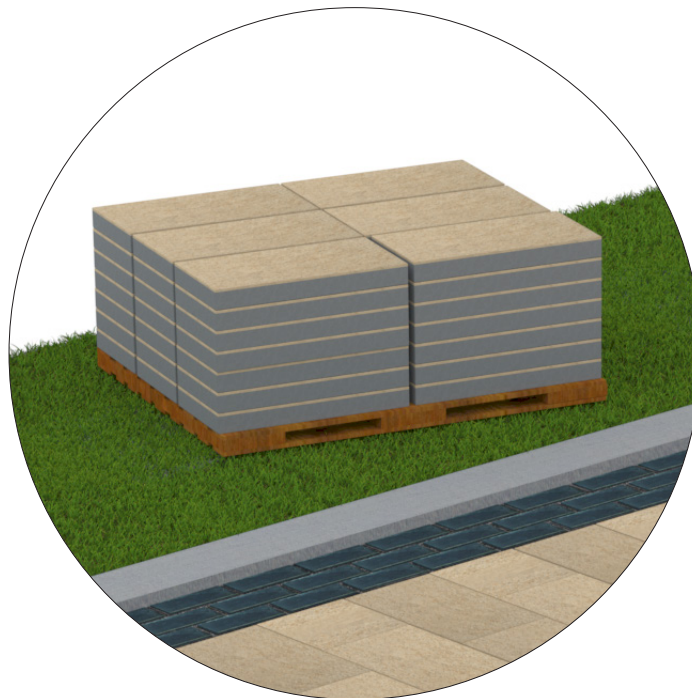
Check the bundle tags on the pavers as soon as they are delivered to the site to ensure that they match your product selection.

#### STEP 02

If you have ordered multiple bundles, ideally they will all be from the same production run. You can check this by comparing batch numbers on the bundle tags. If they are not from the same production run, there may be minor color variations between the bundles. You will need to manage this by making sure you draw product from both batches as you are installing the project to achieve a pleasing color blend.

#### STEP 03

Place paver bundles as close to the installation as possible.



# HOW-TO BUILD

## PATIO ON GRADE

### Installing the Pavers

#### STEP 01

Unless your design calls for an alternate angle, begin by installing pavers at the house, perpendicular to the home. This will create a pleasing appearance and will prevent small sliver cuts where the pavers meet the house. If your design calls for a border, this first row may be with your accent border stone.

#### STEP 02

Continue to lay the main pavers in the desired pattern. Laying patterns are available for download at [unilock.com](http://unilock.com).

#### STEP 03

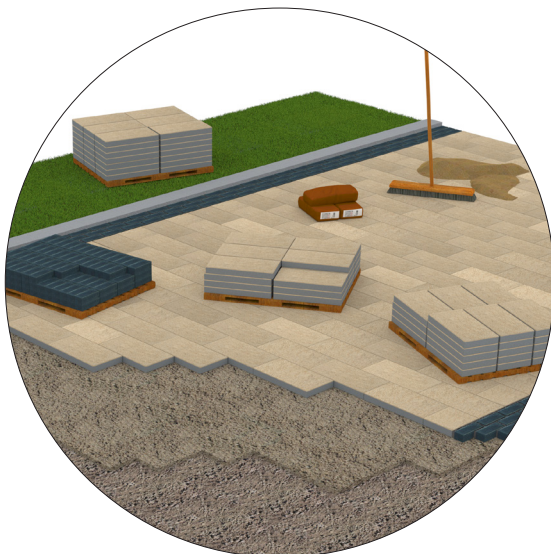
Ensure you are drawing pavers from multiple bundles to ensure good color blending.

#### STEP 04

Once a large enough area has been laid, pallets of pavers can be placed on the surface near the working edge. Use a pallet jack for this. Do NOT drive on the surface with a skid steer unless the surface is sufficiently protected to prevent scuffing and rutting.

#### STEP 05

Continuously check the straightness of your installation with a string line. Snapping a chalk line right on the bedding material is a great technique to maintain alignment.



# HOW-TO BUILD

## PATIO ON GRADE

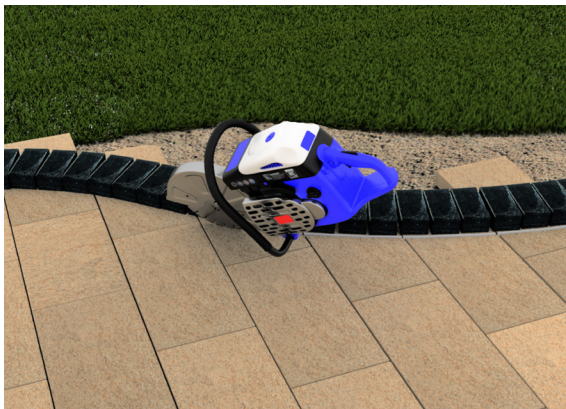
### Cutting

Nearly every job with concrete pavers requires some cutting. Pavers are typically cut along the edge of the pavement, around planters or drainage inlets or when there is a change of pattern.

OSHA requires that masonry products must be cut with a saw that is capable of cutting dust-free. This could be a wet saw or a saw with a dust mitigation system. Always wear proper PPE for hands, eyes, face and lungs.

**There are two methods for marking and cutting:**

#### Method 1 - Before Border Course



- › Lay the pavers until they extend beyond the line where the border course will be installed.
- › Where the field meets the border, mark the cut line using a board or screed bar for straight cuts, or for curved cuts, lay out the border pavers and then score and cut with masonry saw.
- › Use a cut-off saw to cut along the line you marked, removing all pieces that extend beyond that line. To minimize waste material, save the pieces that have been cut off and use them wherever possible.
- › Lay the border stones back into place and install edge restraint unless working up to a curved concrete curb.

#### Method 2 - After Border Course



- › Lay the pavers until they approach the line where the border course will be installed.
- › Lay the border course and install edge restraint.
- › Mark each individual paver to be cut to fit between the field and the border.
- › Use a table saw or cut-off saw to cut each individual paver along the line you marked.

# HOW-TO BUILD

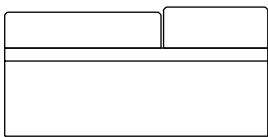
## PATIO ON GRADE

### Installing Pavers of Varying Heights

#### **THICK** BORDERS OR INSETS

Sometimes the paver you have chosen for the main field is a different thickness than the paver you have chosen for a border or inset. These four easy steps help you adjust the height of your bedding course to accommodate this difference in paver thickness.

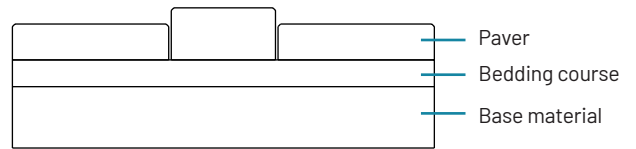
#### **THICK BORDER**



**STEP 01**

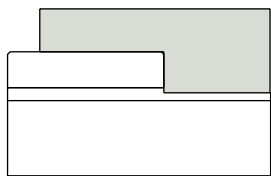
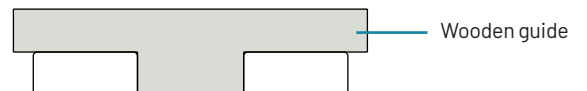
Lay entire project first.

#### **THICK INSET**



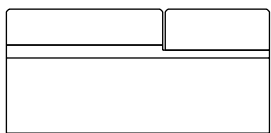
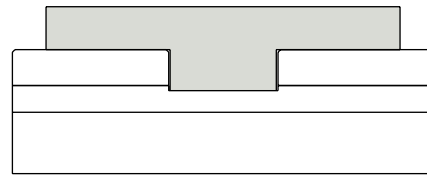
**STEP 02**

Notch out a piece of wood the same depth as the product you're using for the border or inset.



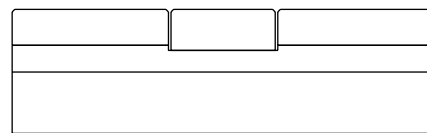
**STEP 03**

Remove the border or inset pavers and use this wooden guide to scrape away excess bedding material to reach the desired height.



**STEP 04**

Insert pavers back in place.



# HOW-TO BUILD

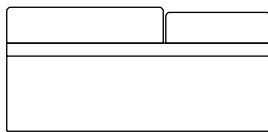
## PATIO ON GRADE

### Installing Pavers of Varying Heights

#### THIN BORDERS OR INSETS

For borders and insets where the pavers are thinner than the main field pavers, the process is the same except this time you are adding bedding material instead of removing it.

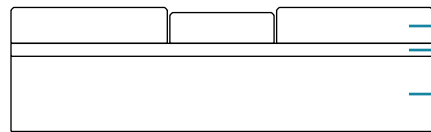
#### THIN BORDER



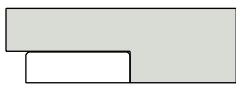
STEP 01

Lay entire project first.

#### THIN INSET

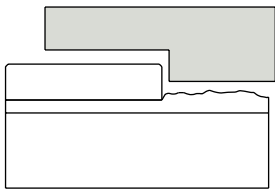


Paver  
Bedding course  
Base material



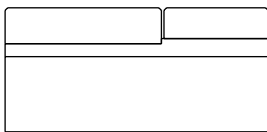
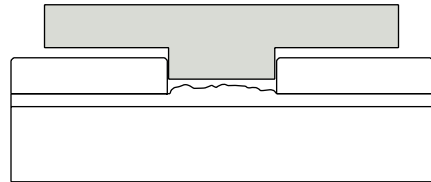
STEP 02

Notch out a piece of wood the same depth as the product you're using for the border or inset.



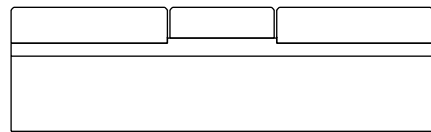
STEP 03

Remove the border or inset pavers and add more bedding material. Use the the wooden guide to scrape away any excess to reach the desired height.



STEP 04

Insert pavers back in place.



# HOW-TO BUILD

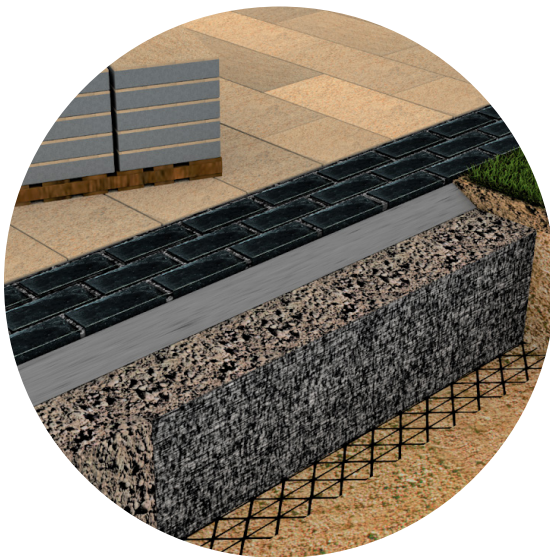
## PATIO ON GRADE

### Edge Restraint Types

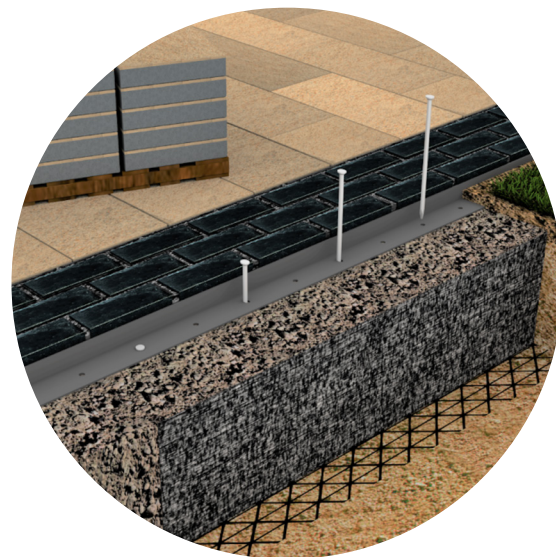
All edges of a paver patio must be restrained.

The two most popular edge restraints are plastic edging and reinforced mortar edge such as PermaEdge or equivalent.

#### REINFORCED MORTAR WEDGE



#### PLASTIC EDGE RESTRAINT



- » Buildings and other rigid structures are their own edge restraint. On the other sides of the project, contractors prefer invisible edge restraints for on-grade patios because of the clean visual appearance and practicality of lawn maintenance.

# HOW-TO BUILD

## PATIO ON GRADE

### Plastic Edge Restraint

Plastic edging is popular because it is fast and practical. However, it's important to always use a quality product; avoid cheap, flimsy brands of plastic edging.

#### STEP 01

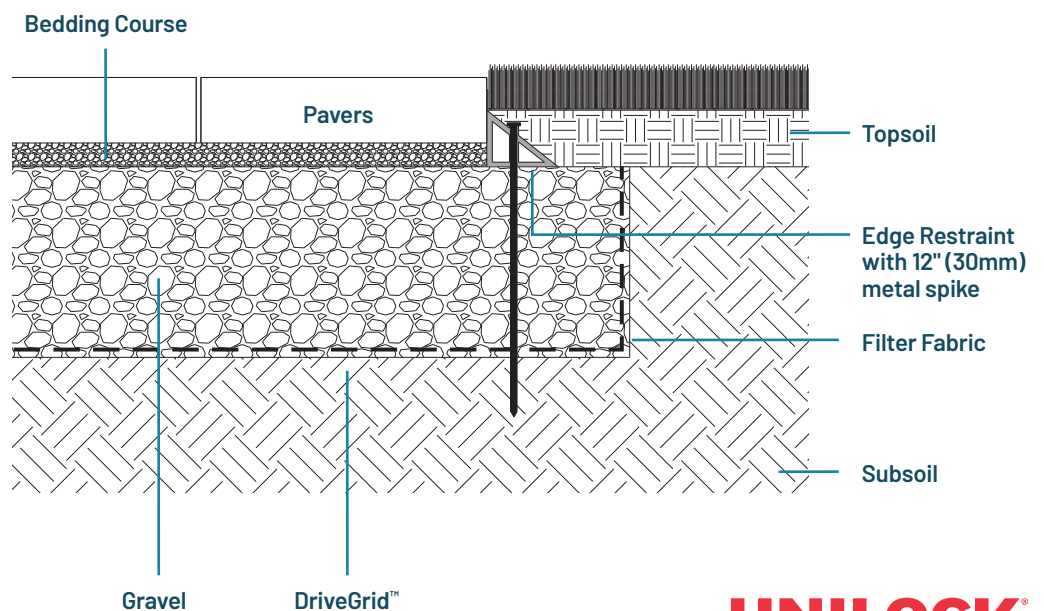
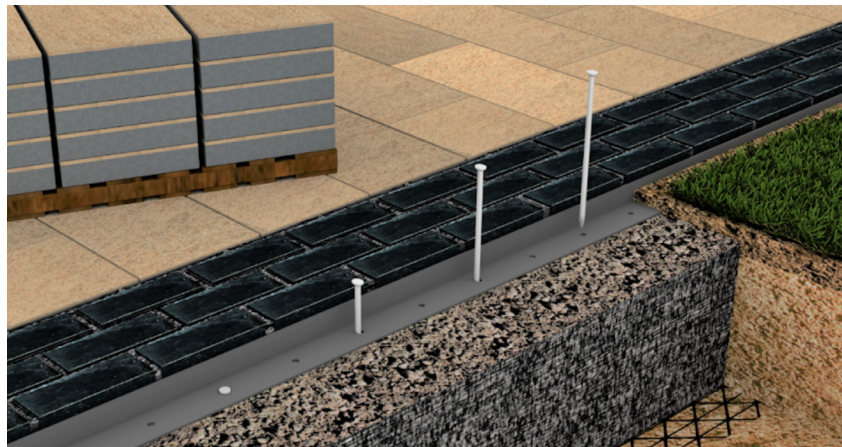
Install on Base course  
not bedding course.

#### STEP 02

Install edge restraint  
tight up against the  
pavers.

#### STEP 03

Spike in using  
12" spikes.





# HOW-TO BUILD

## PATIO ON GRADE

### Reinforced Concrete Edge Restraint

A reinforced concrete edge can be troweled along the edge of the perimeter. This works well for almost all paver applications, straight or curved.

#### STEP 01

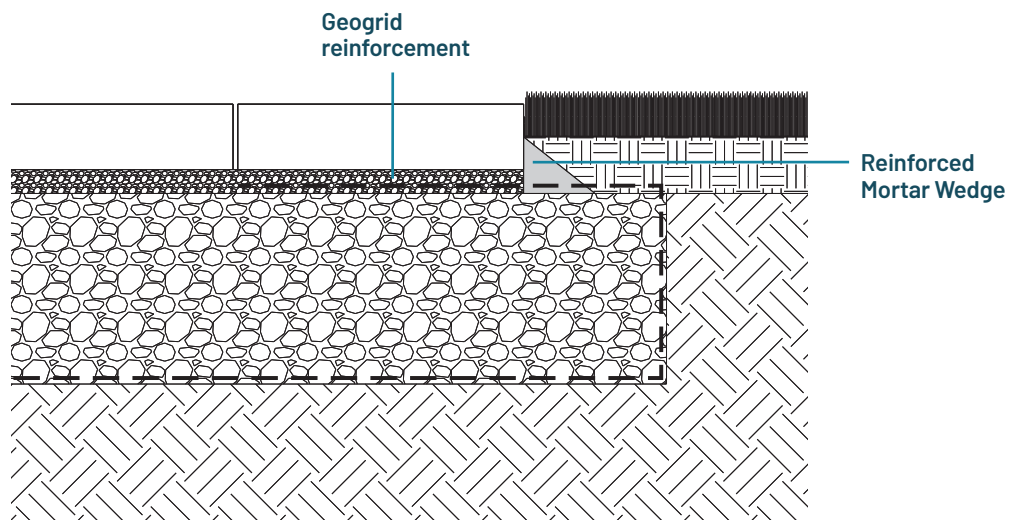
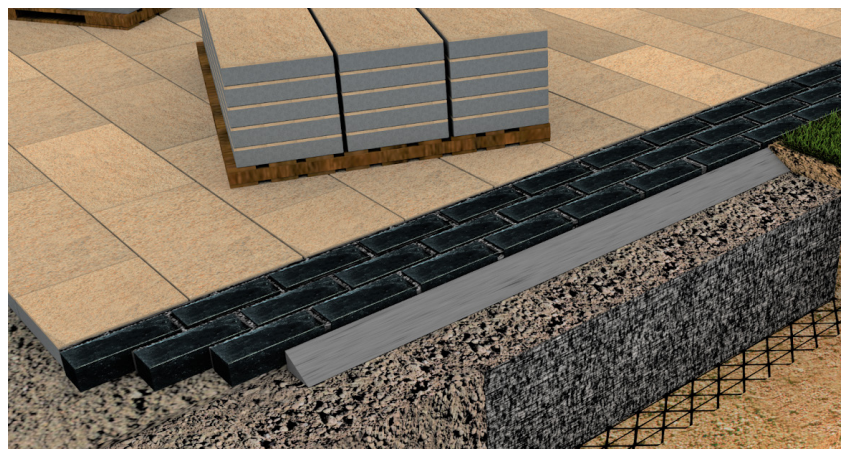
Install directly on base course not bedding course.

#### STEP 02

Use only fiberglass reinforced mortar/concrete mix.

#### STEP 03

Use Geogrid to add additional stabilization especially for open-graded bases and bedding courses.



# HOW-TO BUILD

## PATIO ON GRADE

### Paver Compaction

Compacting does two important things:

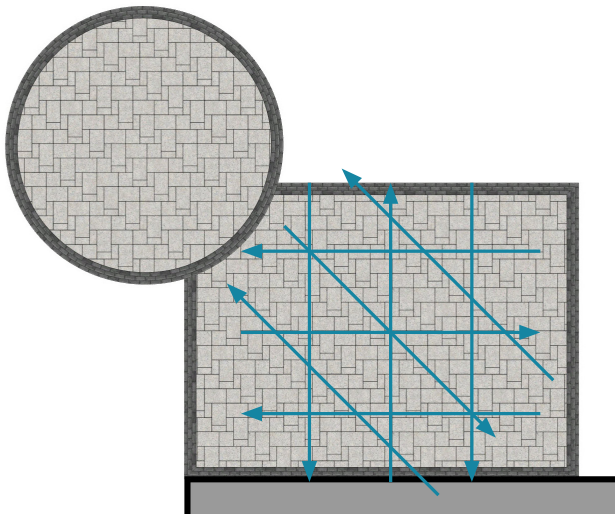
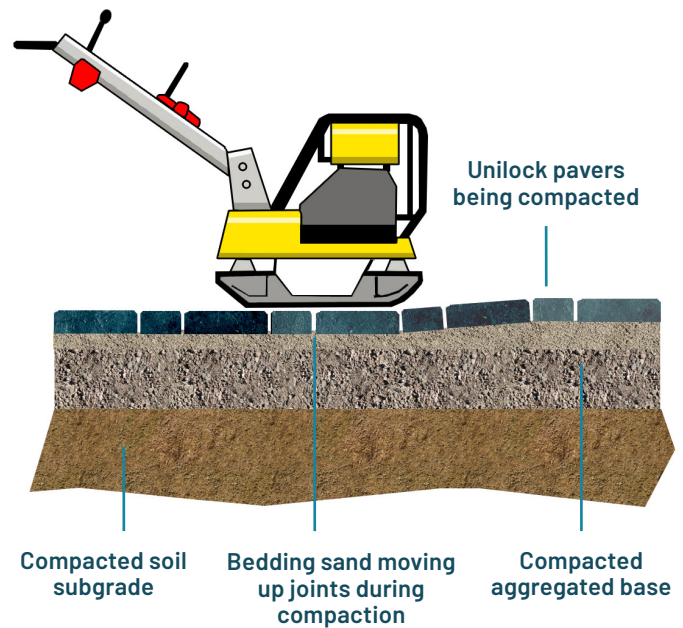
- Removes slight height variations between the individual pavers, making for a smooth surface.
- Sets the pavers into the bedding course if sand bedding was used.

**IMPORTANT:** DO NOT put any type of sand in the joints, or on the surface, before paver compaction. This will prevent proper leveling, and could result in scuffing and scratching. The surface must be free of all debris and sand prior to compacting.

### Procedure

Check entire area for color blending. Move any pavers around to improve the blend (small vacuum lifting tools are ideal for this). Ensure that all edge restraints are in place. Compact in three directions for a minimum of three passes total.

**NOTE:** To prevent scuffing or scratching of the paver surface a rubber roller compactor is recommended or a vibratory plate compactor with a polyurethane pad connected to the bottom.



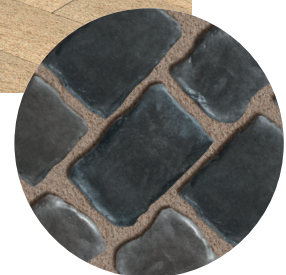
# HOW-TO BUILD

## PATIO ON GRADE

### Joint Sand

#### VISUAL PAVER INSPECTION

Before installing jointing sand, the entire project should be visually inspected to ensure any damaged pavers are replaced. This is also the final opportunity to ensure that color has been properly blended throughout the project. Pavers can be removed and rearranged using various mechanical and pneumatic lifting tools.



#### SAND TYPES

- Unilock recommends that you **install a jointing sand that conforms to ASTM C936** (semi-coarse sand). Regular sand can be used, but polymeric sand is the most common because it prevents erosion, weed growth and insect infestations. Polymeric sand contains additives that form a binding agent when exposed to water, fusing sand particles together so that pavers are locked in place.

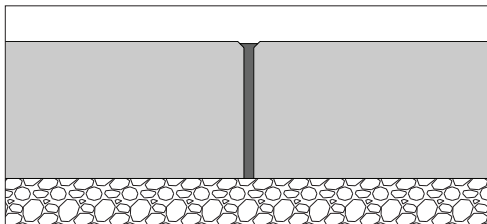
# HOW-TO BUILD

## PATIO ON GRADE

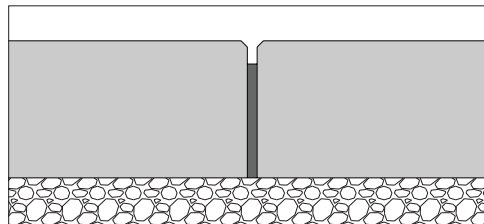
### Installing the Sand

- Choose a day when no rain is expected.
- Follow directions on product label exactly.
- After sweeping and consolidation, ensure that the sand is approximately  $\frac{1}{8}$ " below the level of the chamfer of the paver or the surface of the paver if there is no chamfer.
- Never compact or activate polymeric sand with water until entire surface is clean and free of dust.

#### CORRECT



#### INCORRECT



### Sealing

Sealing is not required. However, some clients prefer the sheen of sealed pavers or want to add an extra layer of protection for pavers in high-traffic locations. Pre-sealed pavers are available from Unilock, or you can apply an after-market sealer.

Ask your local Unilock Dealer for the appropriate sealer for your product and application and be sure to follow the product's directions exactly.

# HOW-TO BUILD

## PATIO ON GRADE

**Congratulations - your paver patio is complete!**

For more help designing and constructing patios, contact your local Unilock Territory Manager (1-800-UNILOCK) to arrange a phone consultation or site visit.



Completed Patio

## Hardscape Education Center

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